

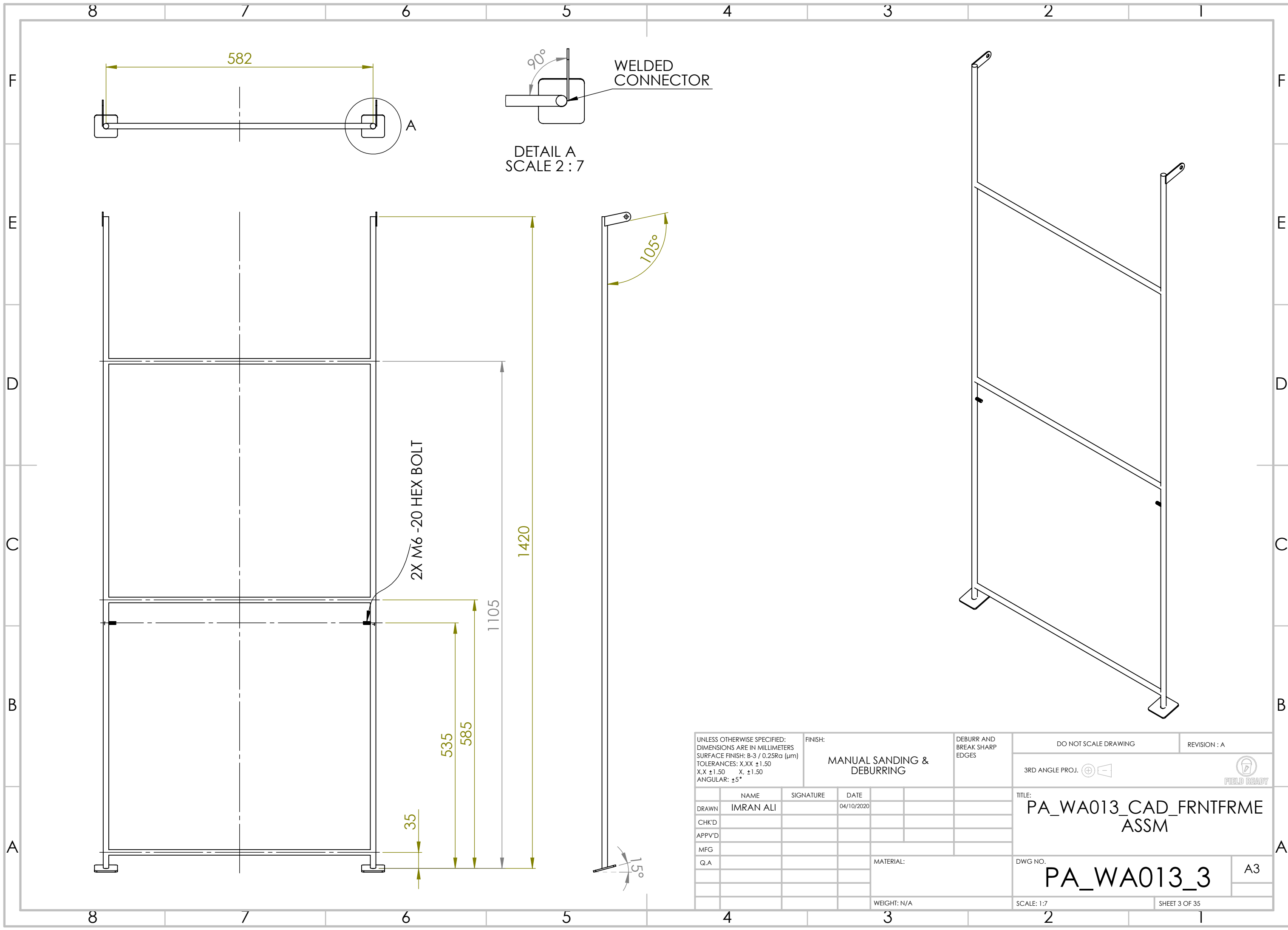


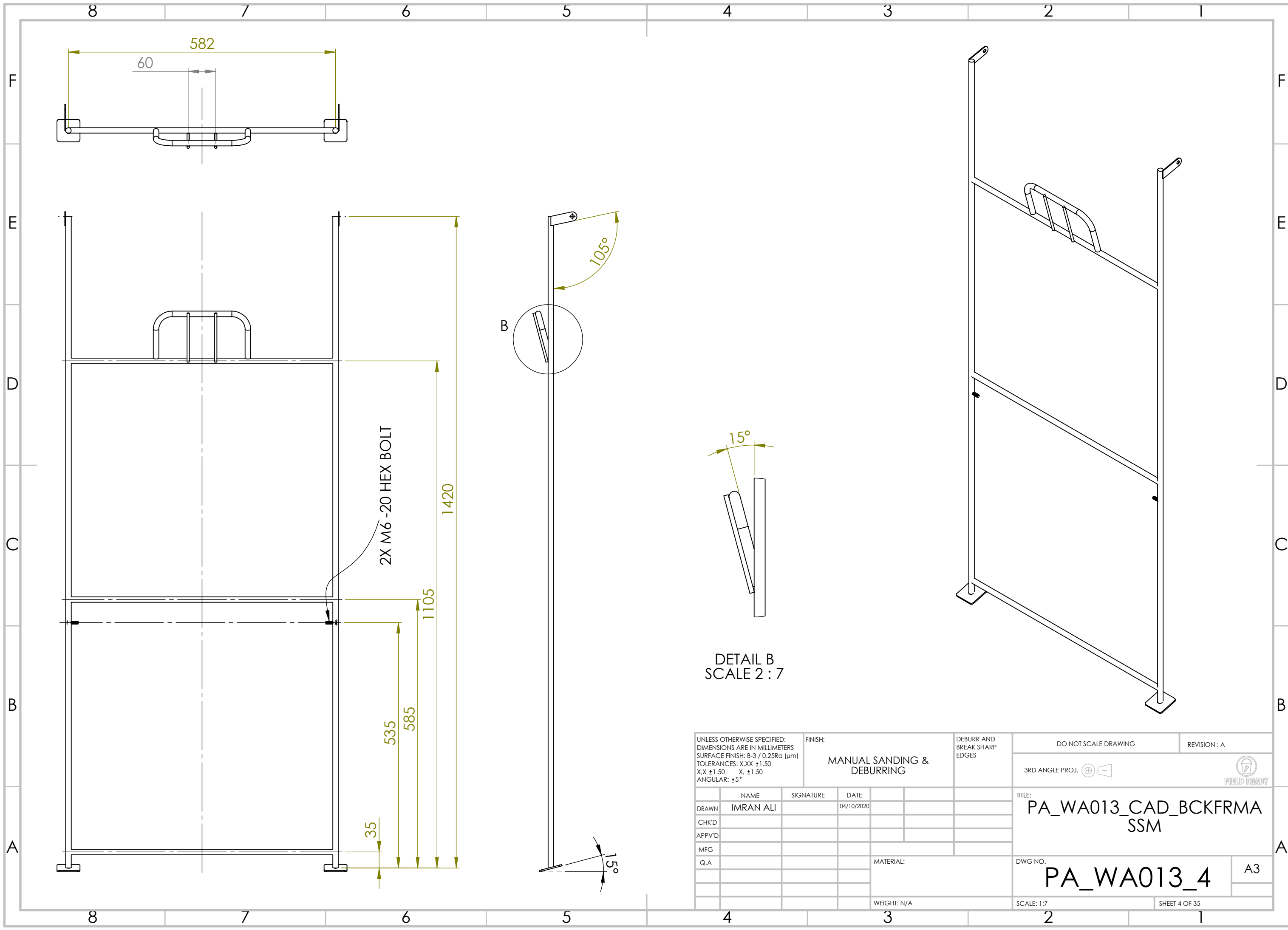
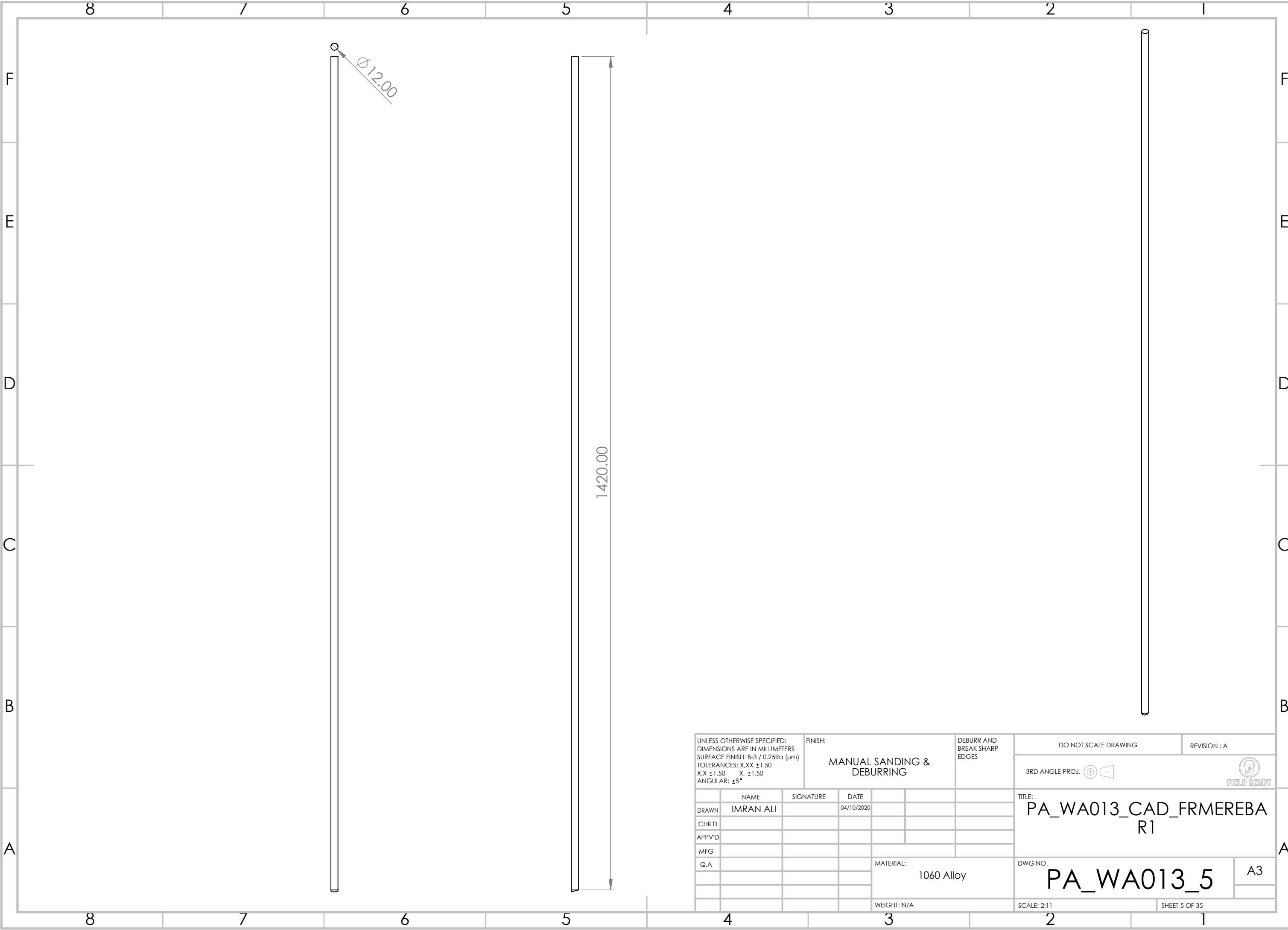




UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
								3RD ANGLE PROJ. 		 FIELD READY	
								TITLE: PA_WA013_CAD_METALFR MEASSM			
								DWG NO. PA_WA013_2		A3	
								SCALE: 1:10		SHEET 2 OF 35	

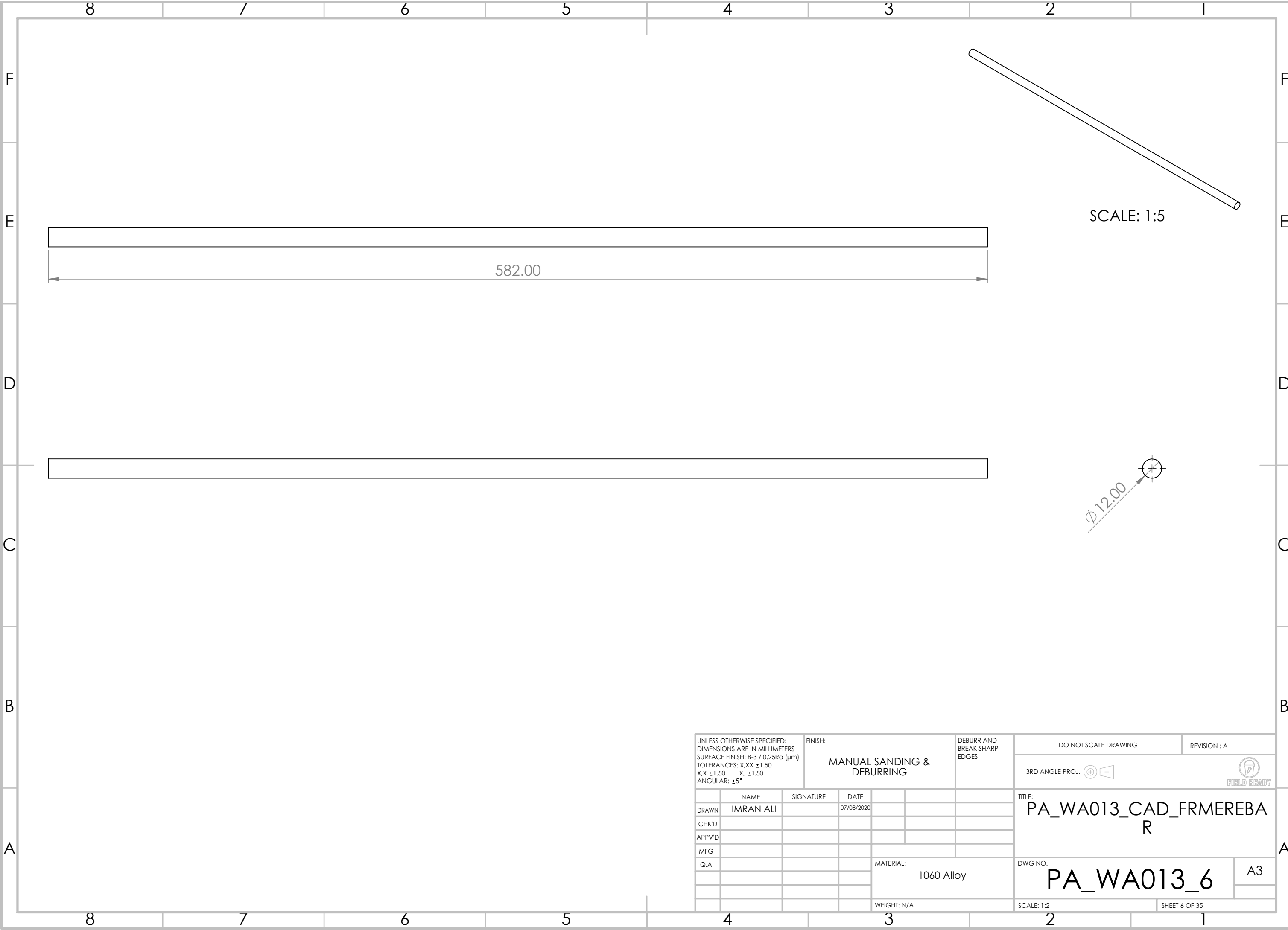



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A			
				MANUAL SANDING & DEBURRING				3RD ANGLE PROJ. 				 FIELD READY	
DRAWN		NAME		SIGNATURE		DATE		TITLE: PA_WA013_CAD_FRNTFRME ASSM		DWG NO. PA_WA013_3		A3	
CHK'D		IMRAN ALI				04/10/2020							
APPV'D													
MFG													
Q.A													
								MATERIAL:		SCALE: 1:7		SHEET 3 OF 35	
								WEIGHT: N/A					

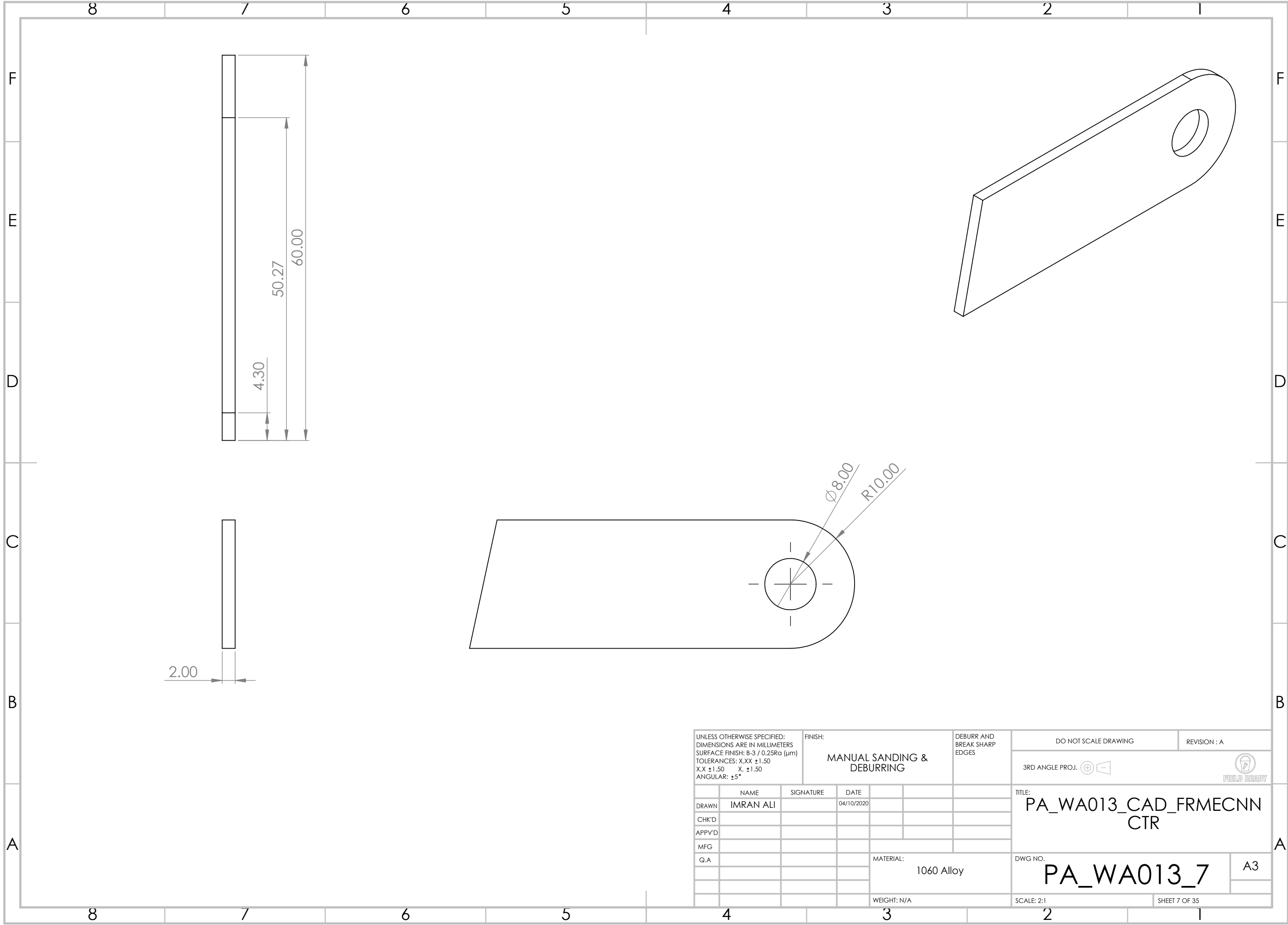






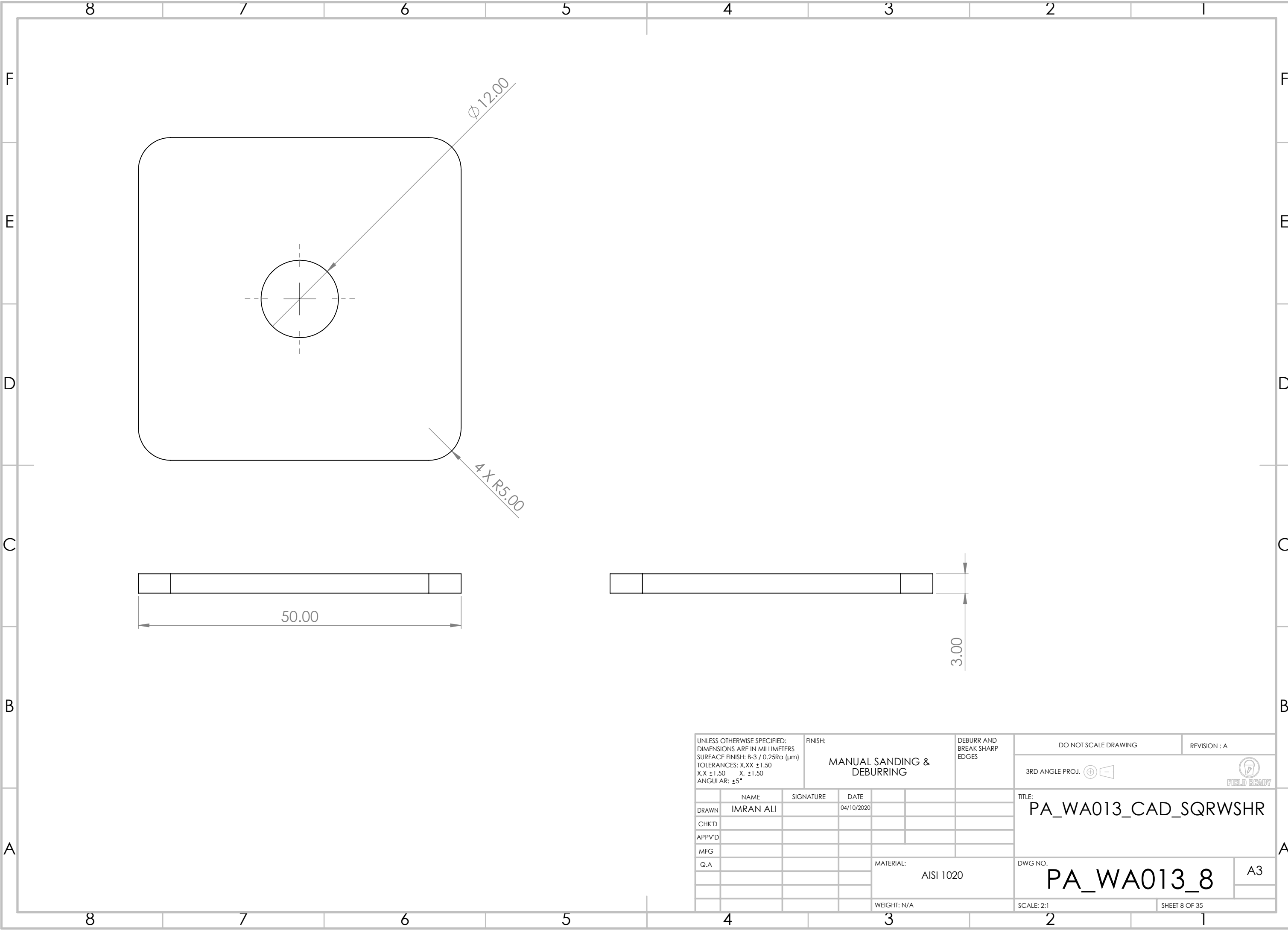
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
								3RD ANGLE PROJ. 		 FIELD READY	
		TITLE: PA_WA013_CAD_FRMEREBA R1									
DRAWN	NAME IMRAN ALI	SIGNATURE	DATE 04/10/2020					DWG NO. PA_WA013_5		A3	
CHK'D											
APPV'D											
MFG											
Q.A				MATERIAL: 1060 Alloy							



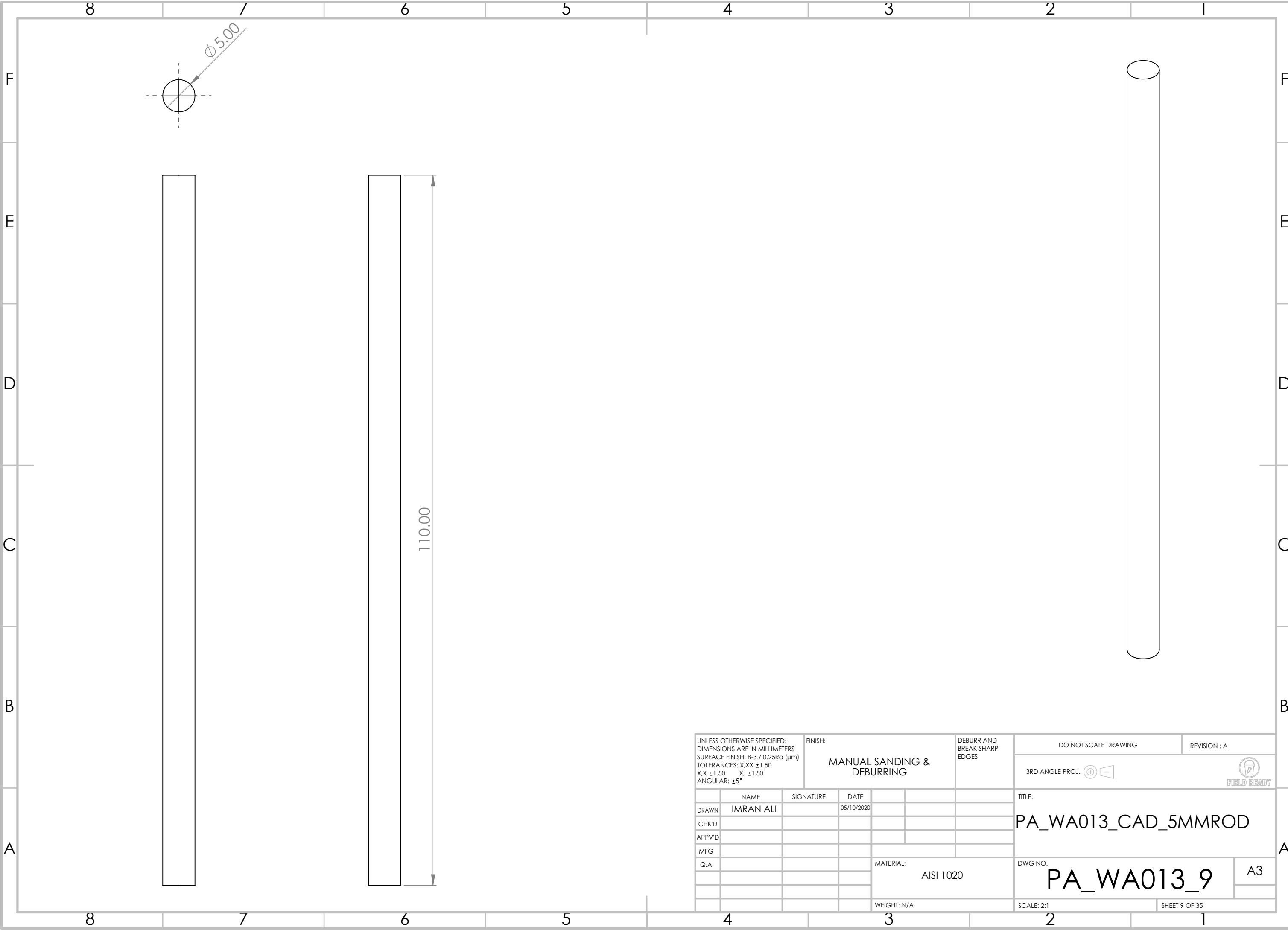
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
								3RD ANGLE PROJ. 			
	NAME	SIGNATURE	DATE			TITLE: PA_WA013_CAD_FRMEREBA R					
DRAWN	IMRAN ALI		07/08/2020								
CHK'D											
APPV'D											
MFG											
Q.A				MATERIAL: 1060 Alloy		DWG NO. PA_WA013_6				A3	
				WEIGHT: N/A		SCALE: 1:2				SHEET 6 OF 35	



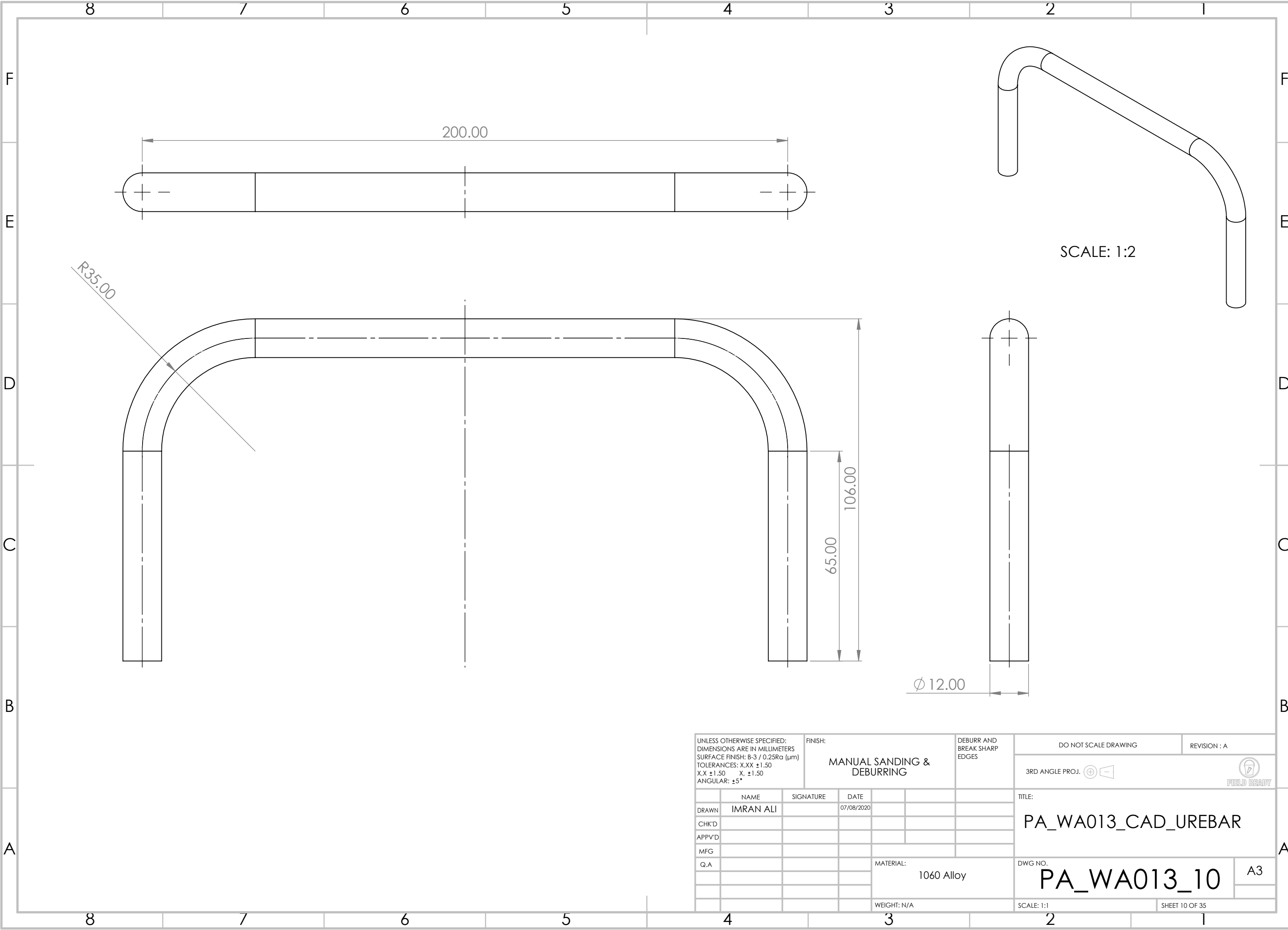
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION : A
							3RD ANGLE PROJ. 	 FIELD READY
	NAME	SIGNATURE	DATE				TITLE: PA_WA013_CAD_FRMECNN CTR	
DRAWN	IMRAN ALI		04/10/2020					
CHK'D								
APPV'D								
MFG								
Q.A						MATERIAL: 1060 Alloy	DWG NO. PA_WA013_7	A3
						WEIGHT: N/A	SCALE: 2:1	SHEET 7 OF 35




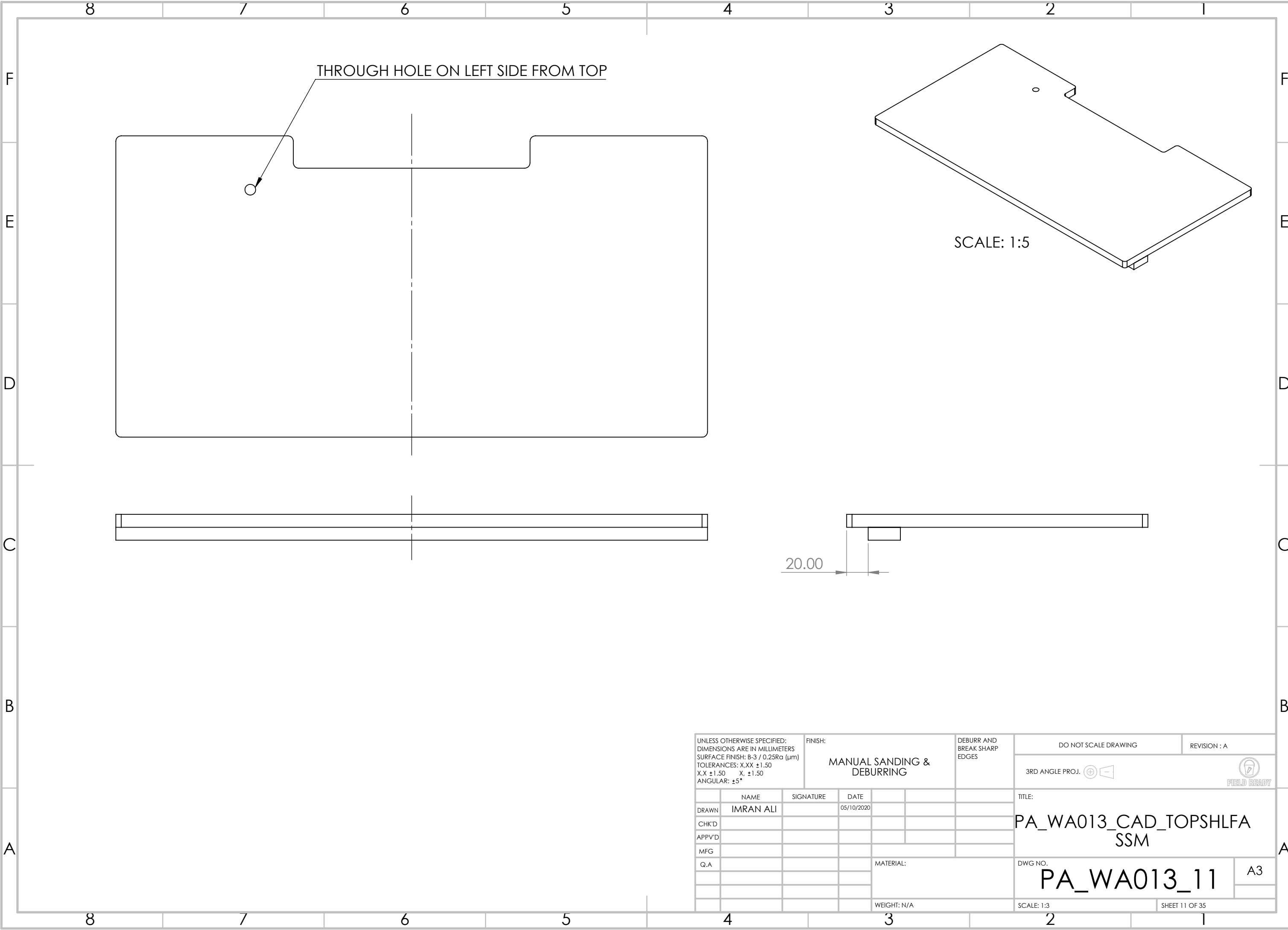
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION : A
									3RD ANGLE PROJ.	
	NAME	SIGNATURE	DATE						TITLE: PA_WA013_CAD_SQRWSHR	
DRAWN	IMRAN ALI		04/10/2020							
CHK'D										
APPV'D										
MFG									DWG NO. PA_WA013_8	
Q.A										
									SCALE: 2:1	
									SHEET 8 OF 35	



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X. ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION : A
									3RD ANGLE PROJ.	
	NAME	SIGNATURE	DATE						TITLE: PA_WA013_CAD_5MMROD	
DRAWN	IMRAN ALI		05/10/2020							
CHK'D									DWG NO. PA_WA013_9	
APPV'D										
MFG									A3	
Q.A										
									SHEET 9 OF 35	
									SCALE: 2:1	
									WEIGHT: N/A	



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X,XX ±1.50 X.X ±1.50 X. ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
								3RD ANGLE PROJ. 			
		NAME		SIGNATURE		DATE					
DRAWN		IMRAN ALI				07/08/2020					
CHK'D											
APPV'D											
MFG											
Q.A											

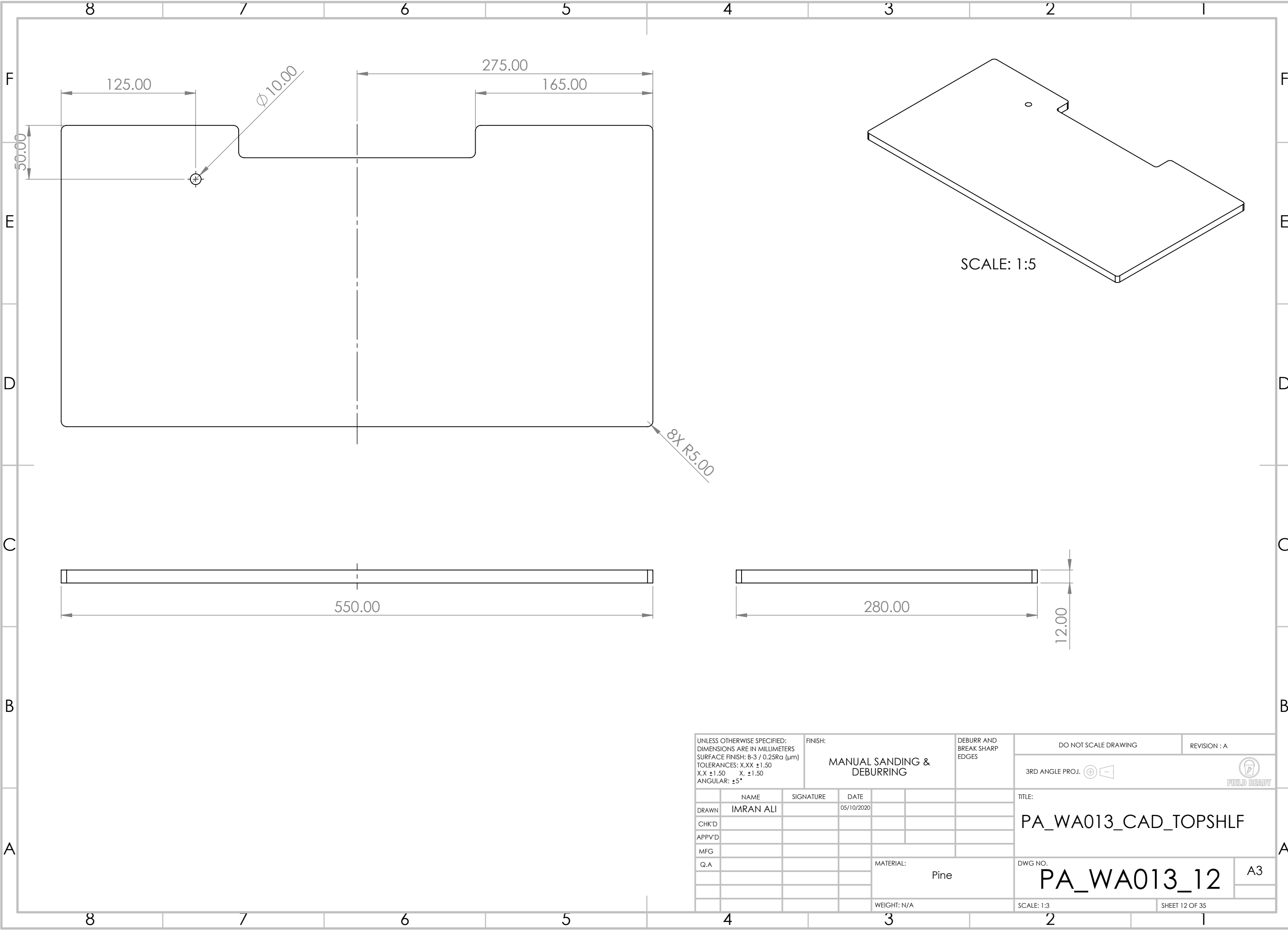


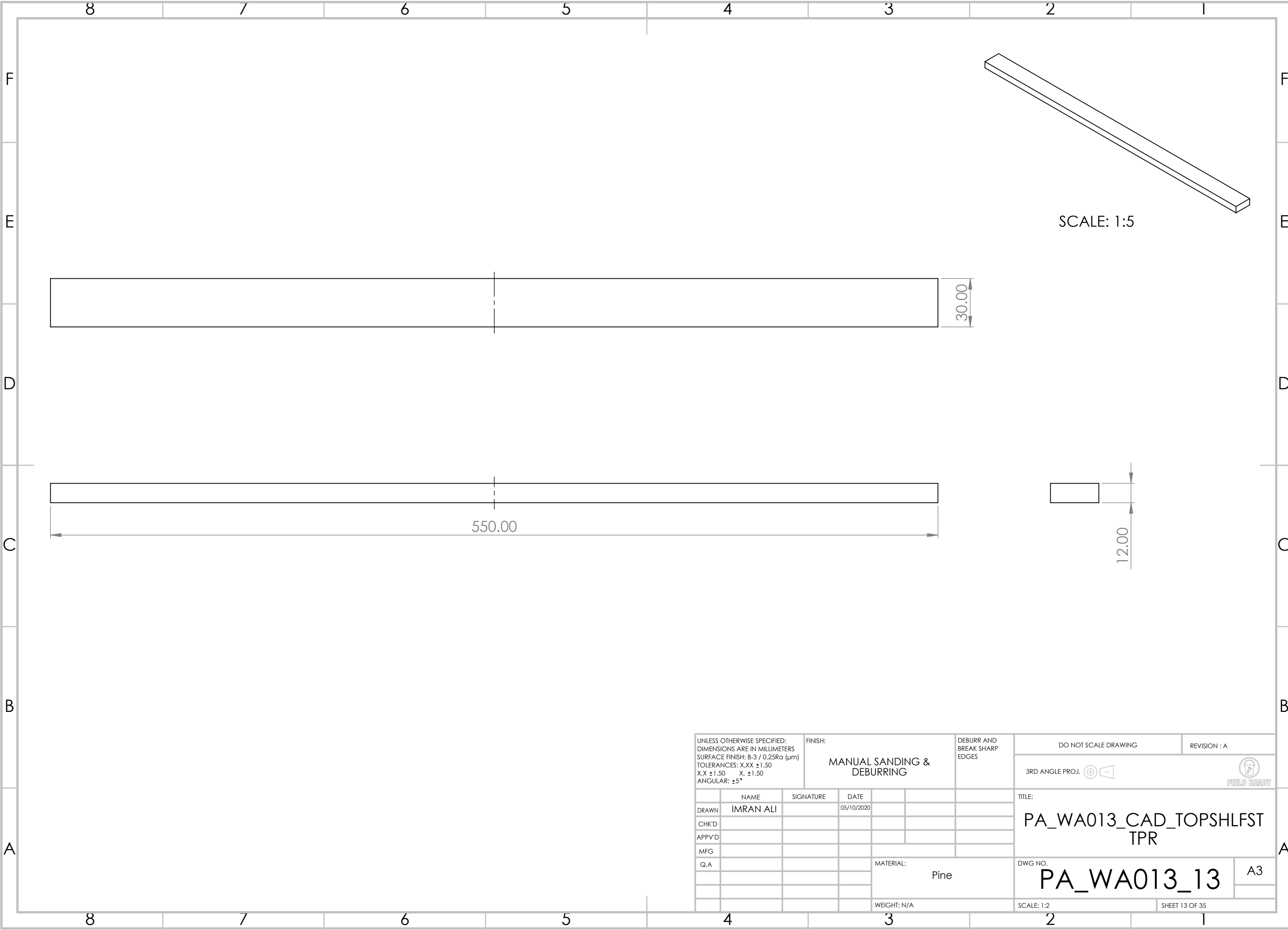
THROUGH HOLE ON LEFT SIDE FROM TOP



SCALE: 1:5

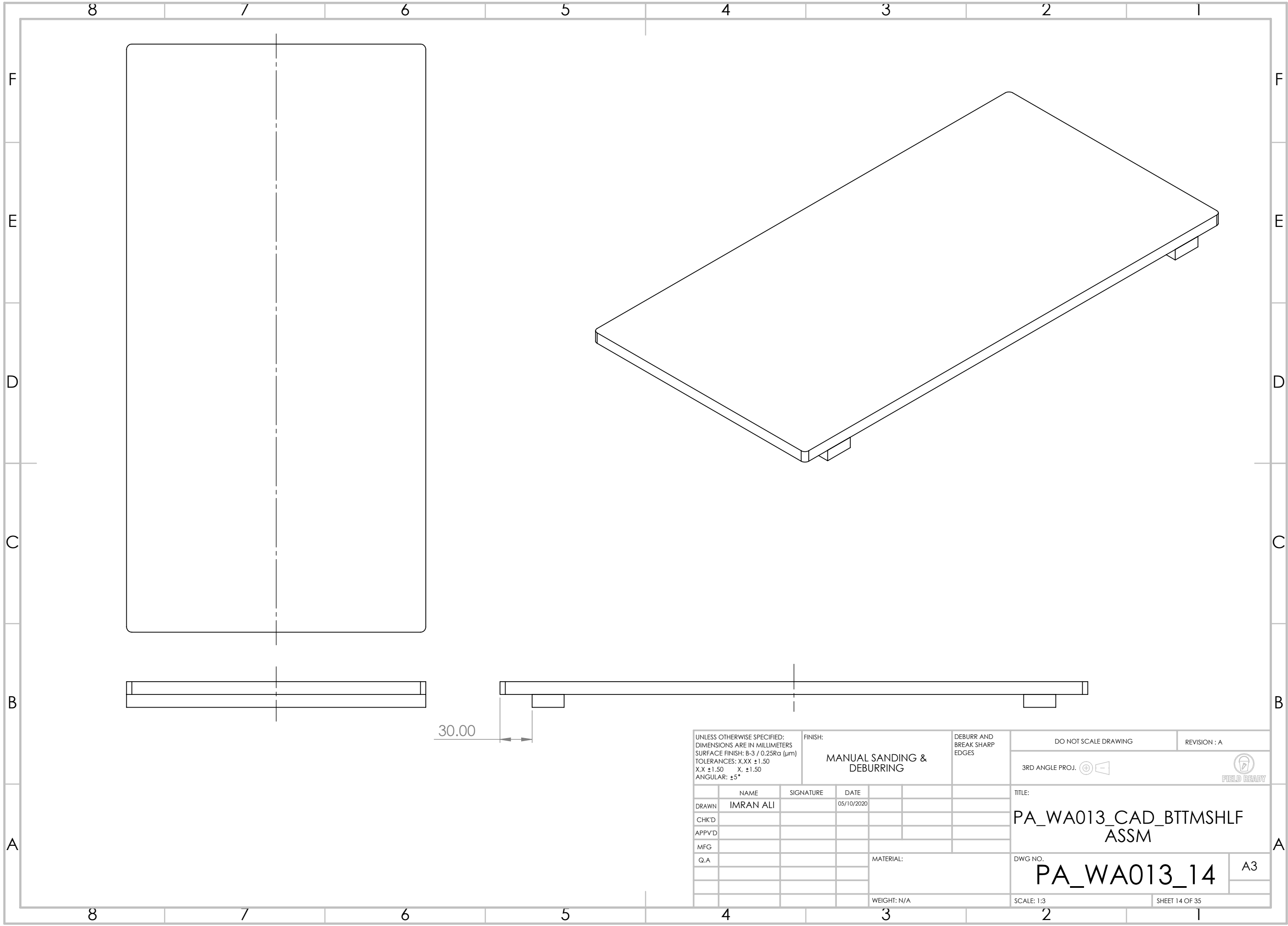
20.00



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION : A
							3RD ANGLE PROJ.	
	NAME	SIGNATURE	DATE				TITLE: PA_WA013_CAD_TOPSHLFA SSM	
DRAWN	IMRAN ALI		05/10/2020					
CHK'D							DWG NO. PA_WA013_11	
APPV'D								
MFG							SCALE: 1:3	
Q.A								
							SHEET 11 OF 35	
						WEIGHT: N/A		

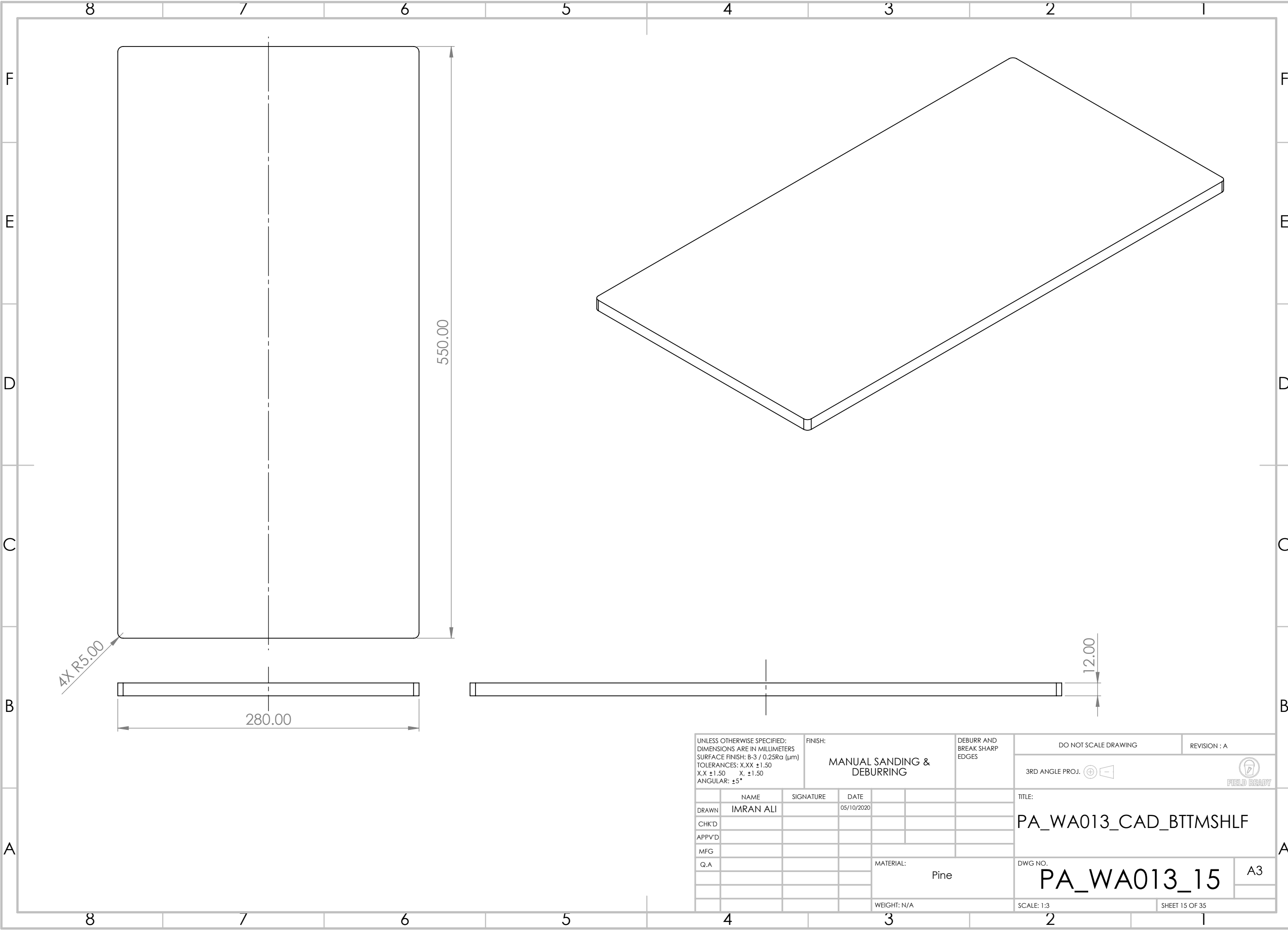




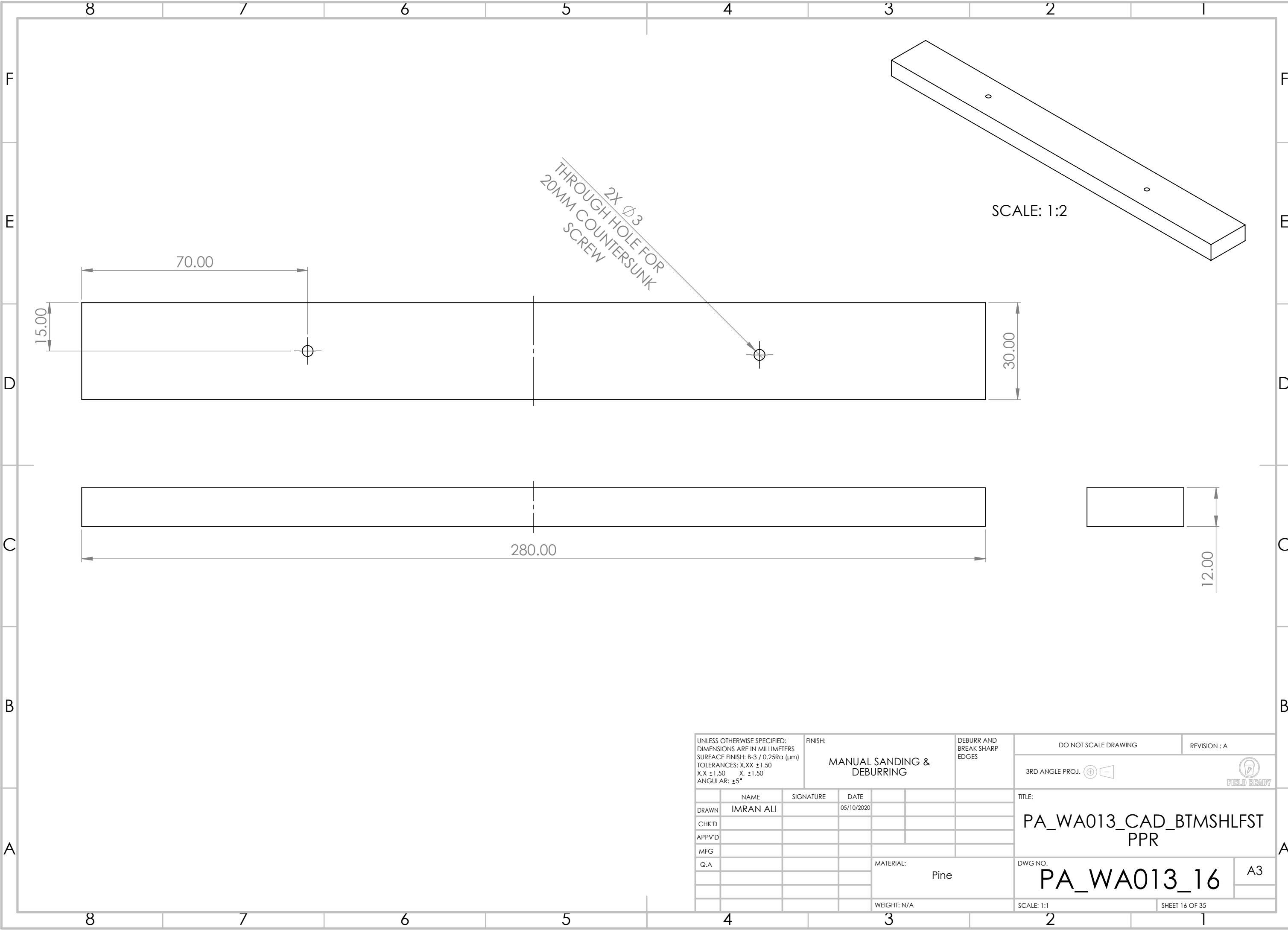
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
								3RD ANGLE PROJ. 		 FIELD READY	
	NAME	SIGNATURE	DATE				TITLE:				
DRAWN	IMRAN ALI		05/10/2020				PA_WA013_CAD_TOPSHLFST TPR				
CHK'D											
APPV'D											
MFG											
Q.A				MATERIAL:			DWG NO.			A3	
				Pine			PA_WA013_13				
				WEIGHT: N/A			SCALE: 1:2		SHEET 13 OF 35		



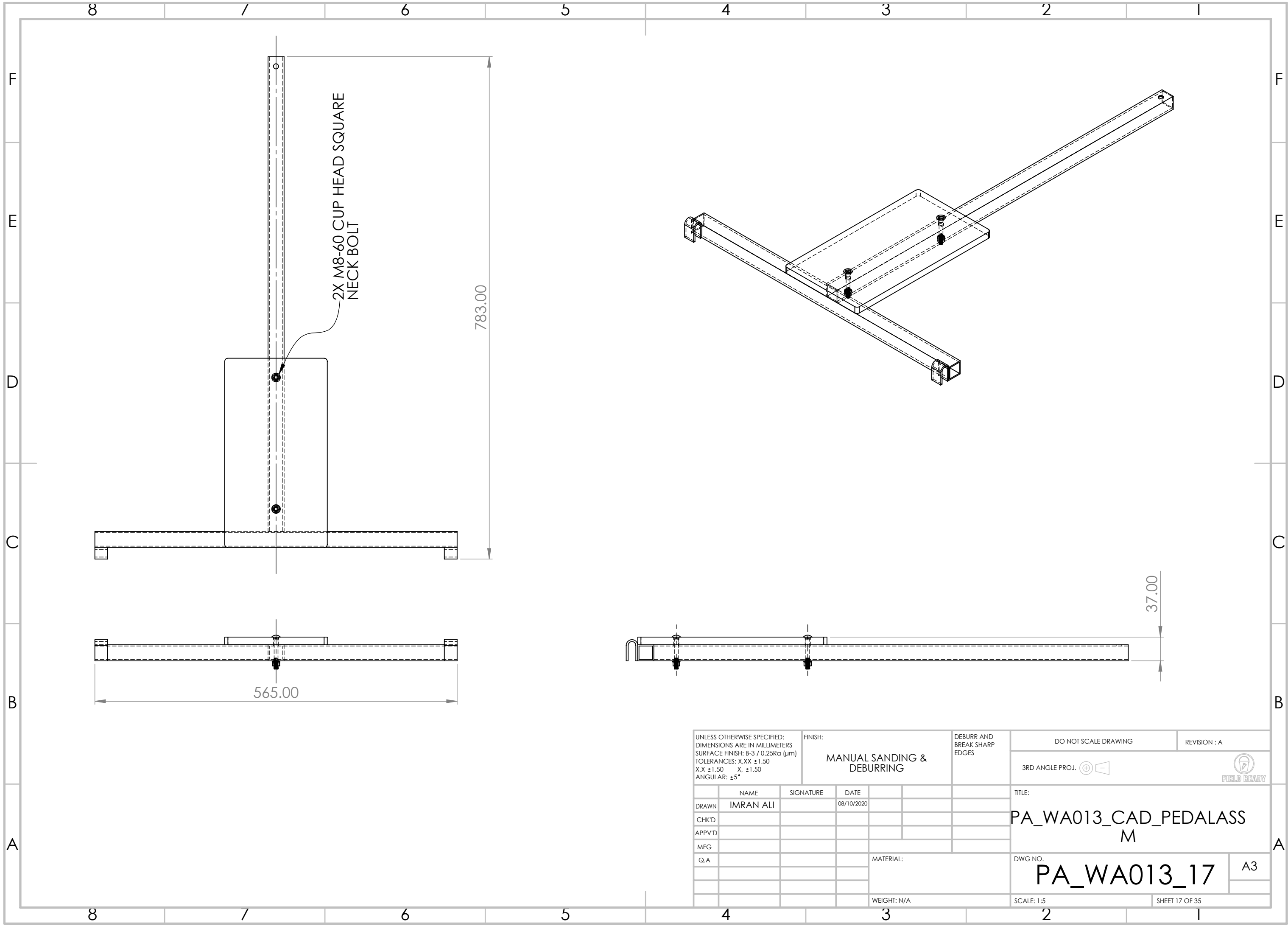
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X. ±1.50 ANGULAR: ±5°						FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
										3RD ANGLE PROJ. 		 FIELD READY	
	NAME	SIGNATURE	DATE			TITLE:							
DRAWN	IMRAN ALI		05/10/2020			PA_WA013_CAD_BTTMSHLF ASSM							
CHK'D						DWG NO. PA_WA013_14							
APPV'D													
MFG						MATERIAL:		A3					
Q.A													
						WEIGHT: N/A		SCALE: 1:3					
						SHEET 14 OF 35							

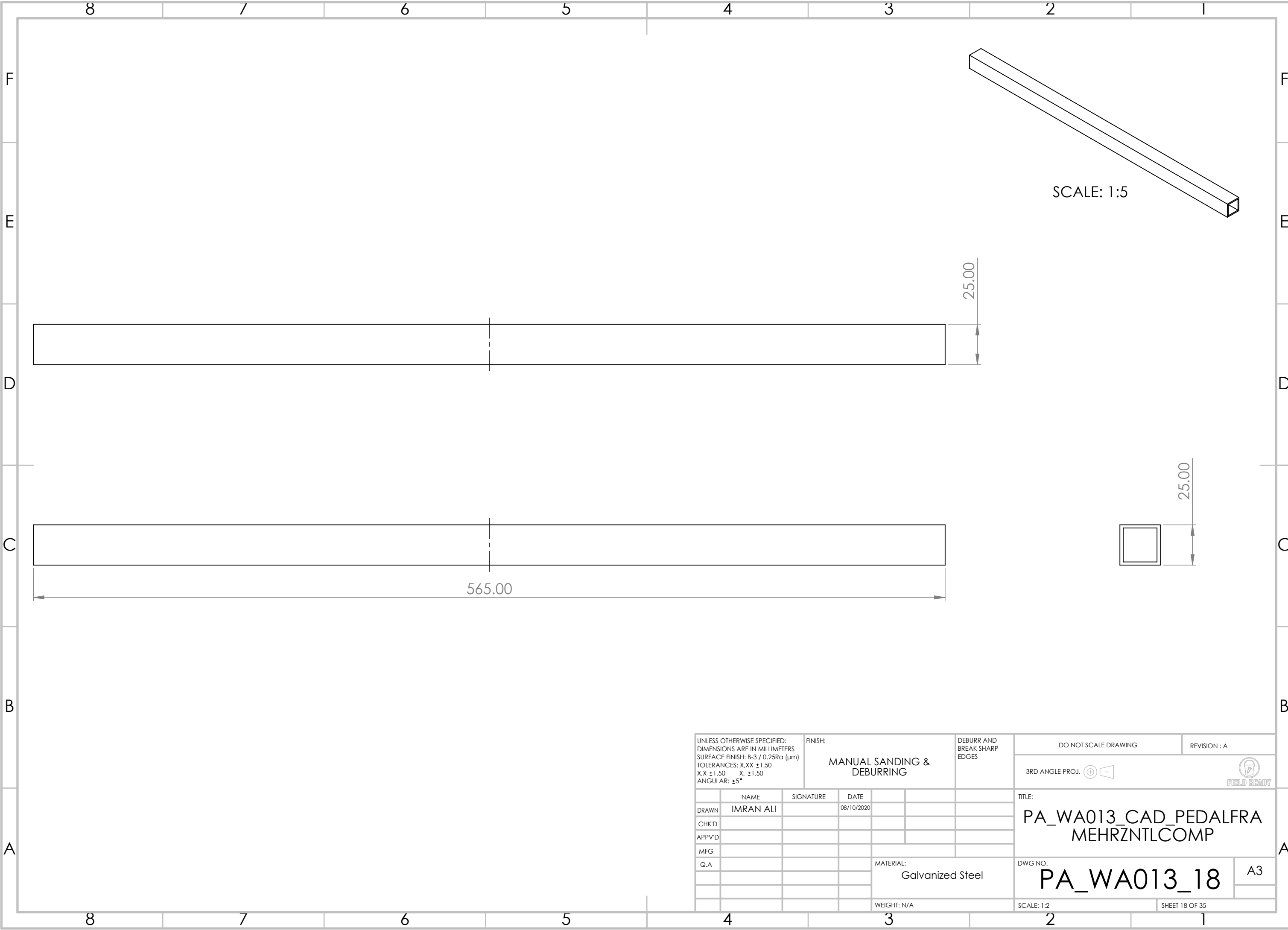




UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X. ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION : A
									3RD ANGLE PROJ.	
	NAME	SIGNATURE	DATE						TITLE: PA_WA013_CAD_BTTMSHLF	
DRAWN	IMRAN ALI		05/10/2020							
CHK'D									DWG NO. PA_WA013_15	
APPV'D										
MFG									SCALE: 1:3	
Q.A										
									SHEET 15 OF 35	
									A3	
									WEIGHT: N/A	

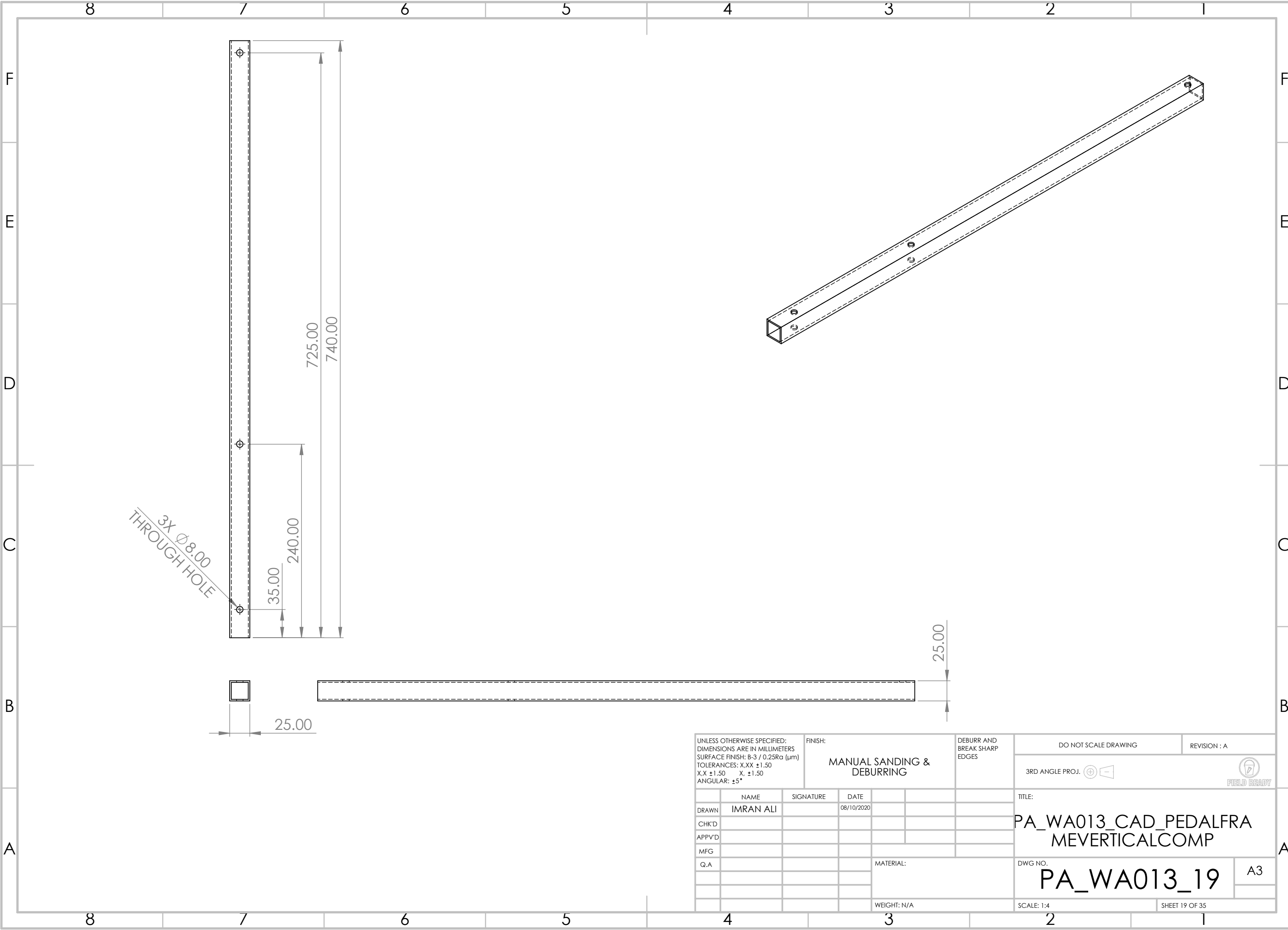


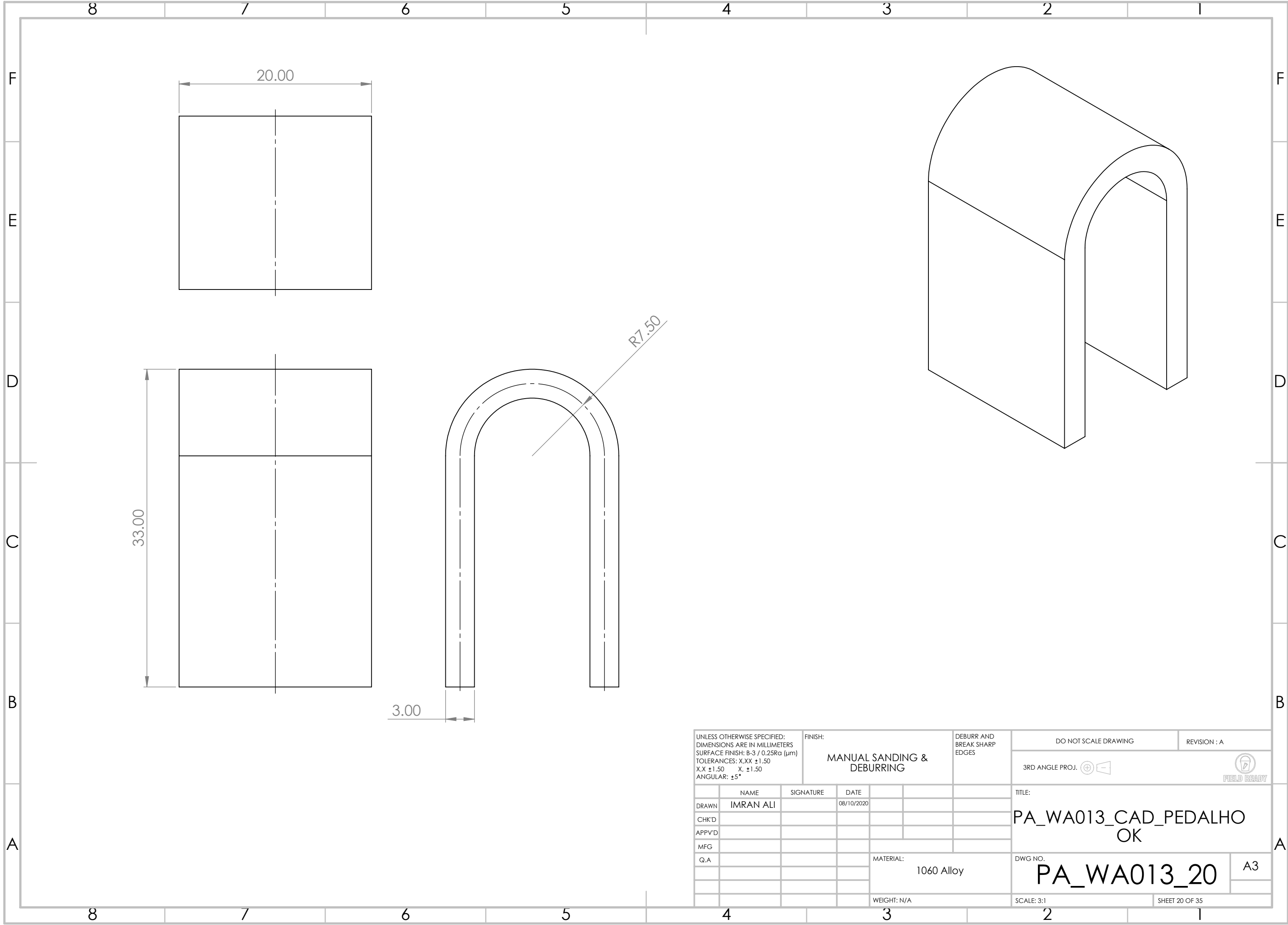
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION : A
									3RD ANGLE PROJ.	
	NAME	SIGNATURE	DATE						TITLE: PA_WA013_CAD_BTMSHLFST PPR	
DRAWN	IMRAN ALI		05/10/2020							
CHK'D									DWG NO. PA_WA013_16	
APPV'D										
MFG									A3	
Q.A										
									SHEET 16 OF 35	
									SCALE: 1:1	
									WEIGHT: N/A	





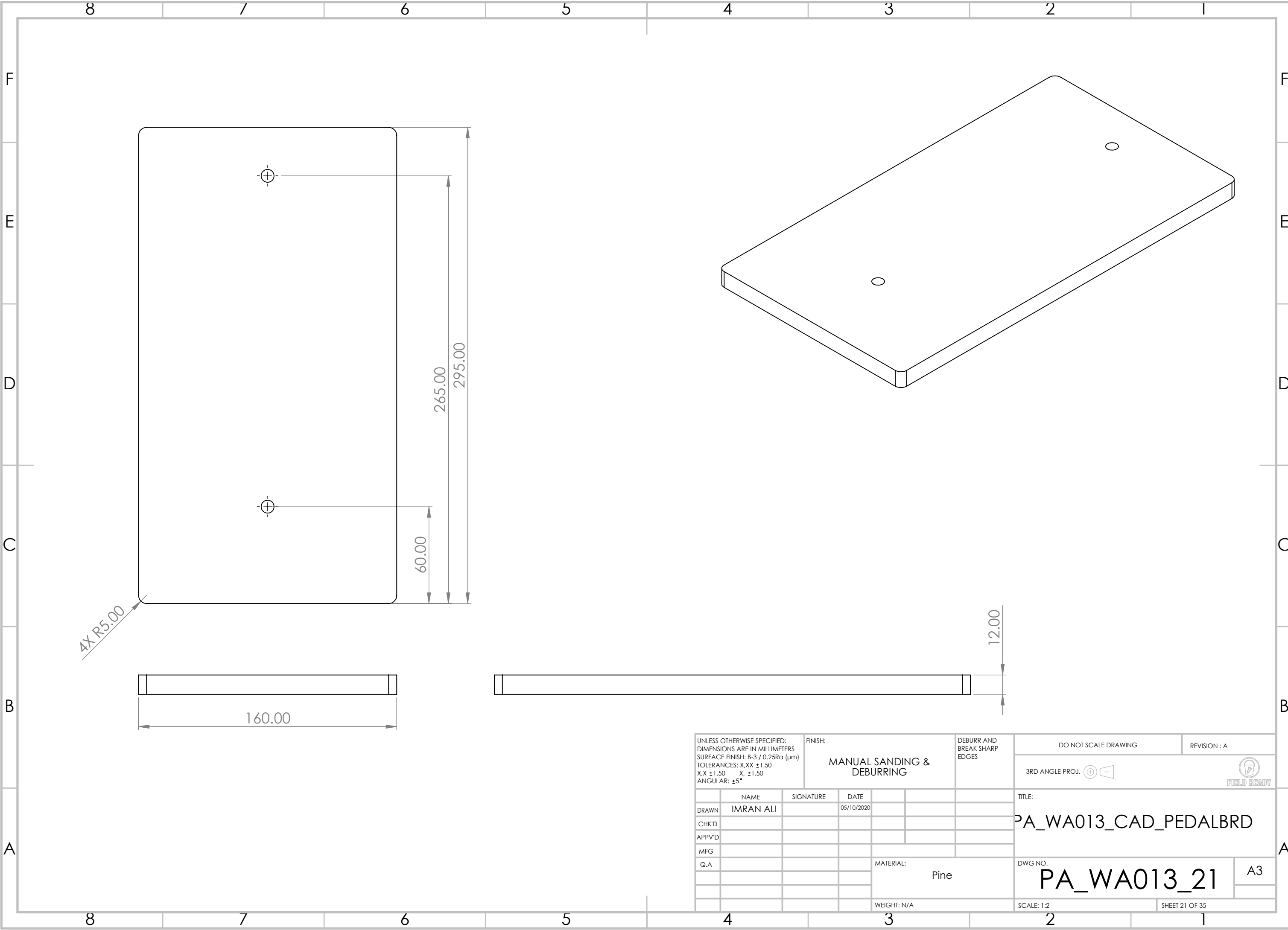


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
								3RD ANGLE PROJ. 		 FIELD READY	
	NAME	SIGNATURE	DATE				TITLE:				
DRAWN	IMRAN ALI		08/10/2020				PA_WA013_CAD_PEDALFRA MEHRZNTLCOMP				
CHK'D											
APPV'D											
MFG											
Q.A							MATERIAL:		DWG NO.		A3
							Galvanized Steel		PA_WA013_18		
							WEIGHT: N/A		SCALE: 1:2		SHEET 18 OF 35

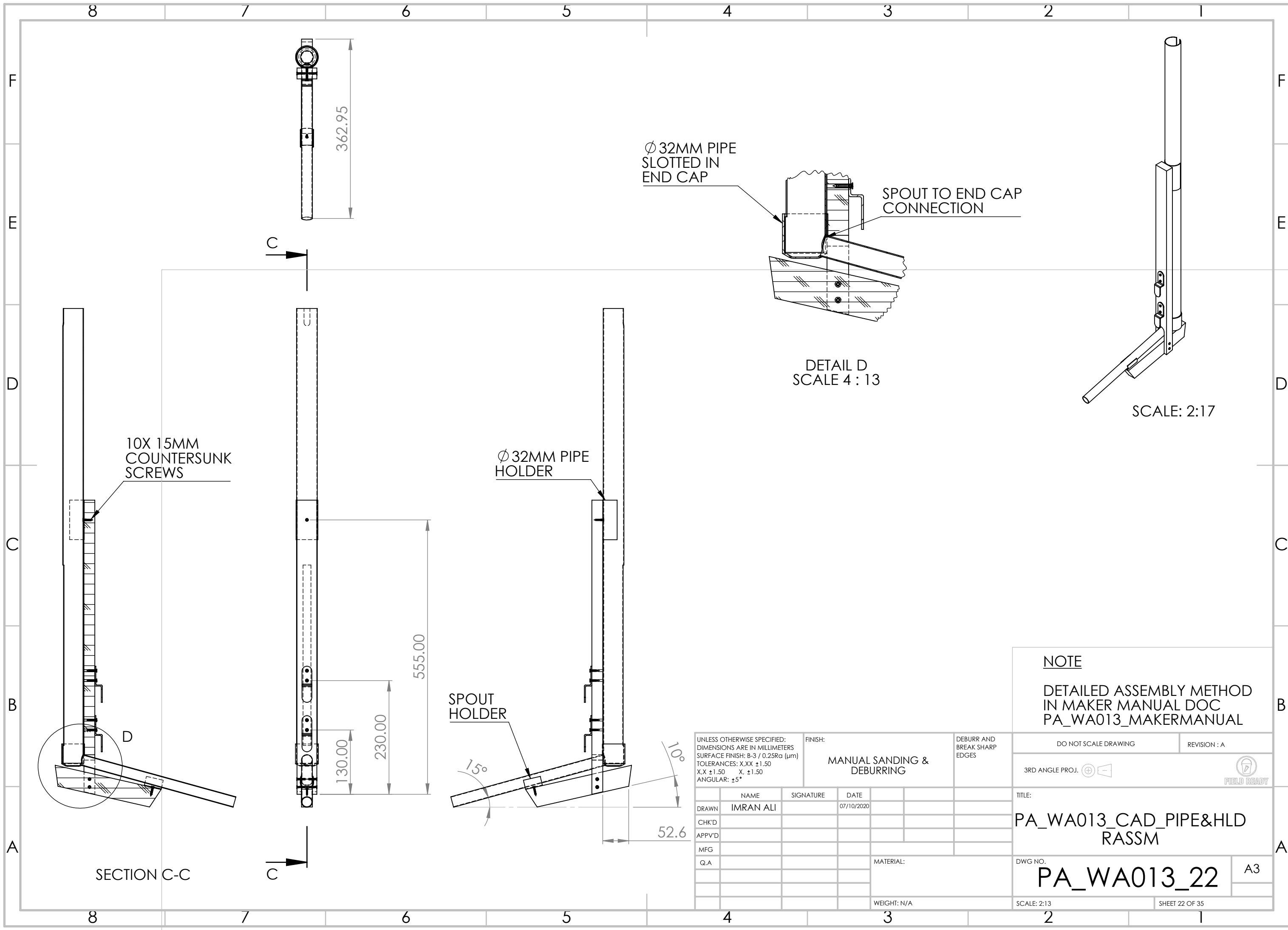


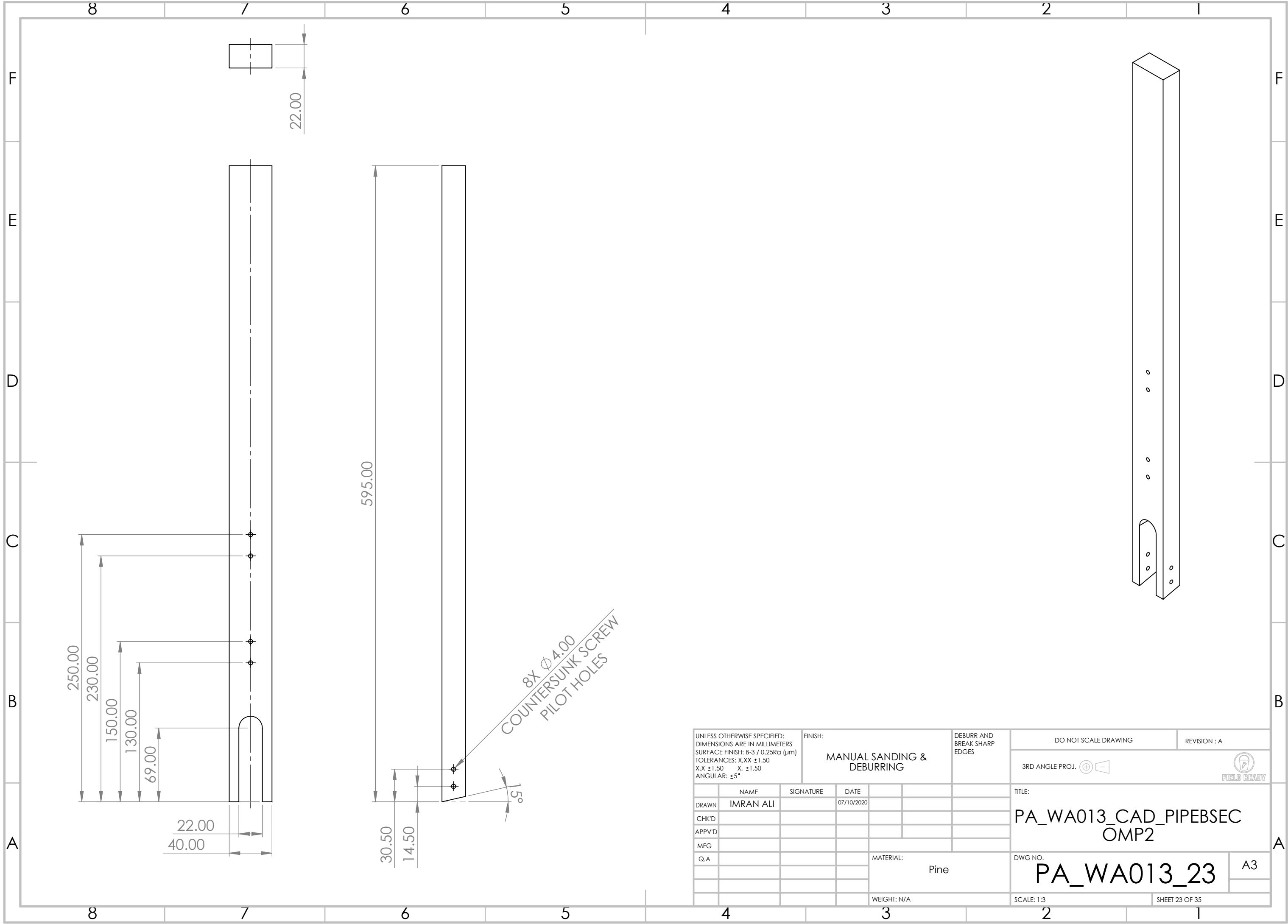




UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
								3RD ANGLE PROJ. 		 FIELD READY	
	NAME	SIGNATURE	DATE					TITLE: PA_WA013_CAD_PEDALHO OK			
DRAWN	IMRAN ALI		08/10/2020								
CHK'D								DWG NO. PA_WA013_20			
APPV'D											
MFG								SCALE: 3:1			
Q.A											
								SHEET 20 OF 35			
								WEIGHT: N/A			
								MATERIAL: 1060 Alloy			
								A3			

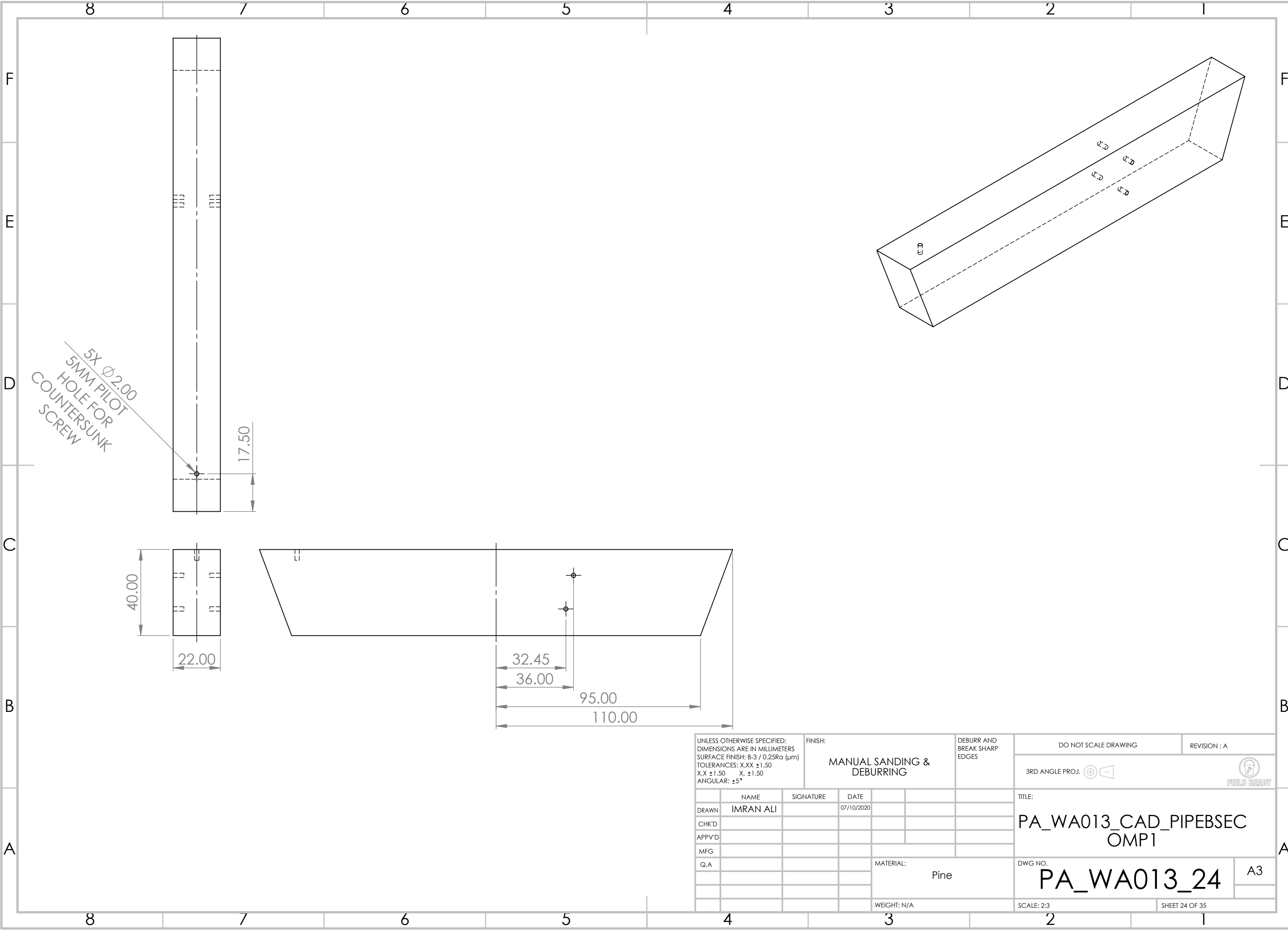




UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X. ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION : A
									3RD ANGLE PROJ.	
	NAME	SIGNATURE	DATE						TITLE: PA_WA013_CAD_PEDALBRD	
DRAWN	IMRAN ALI		05/10/2020							
CHK'D									DWG NO. PA_WA013_21	
APPV'D										
MFG									SCALE: 1:2	
Q.A										
									SHEET 21 OF 35	
									A3	
									WEIGHT: N/A	

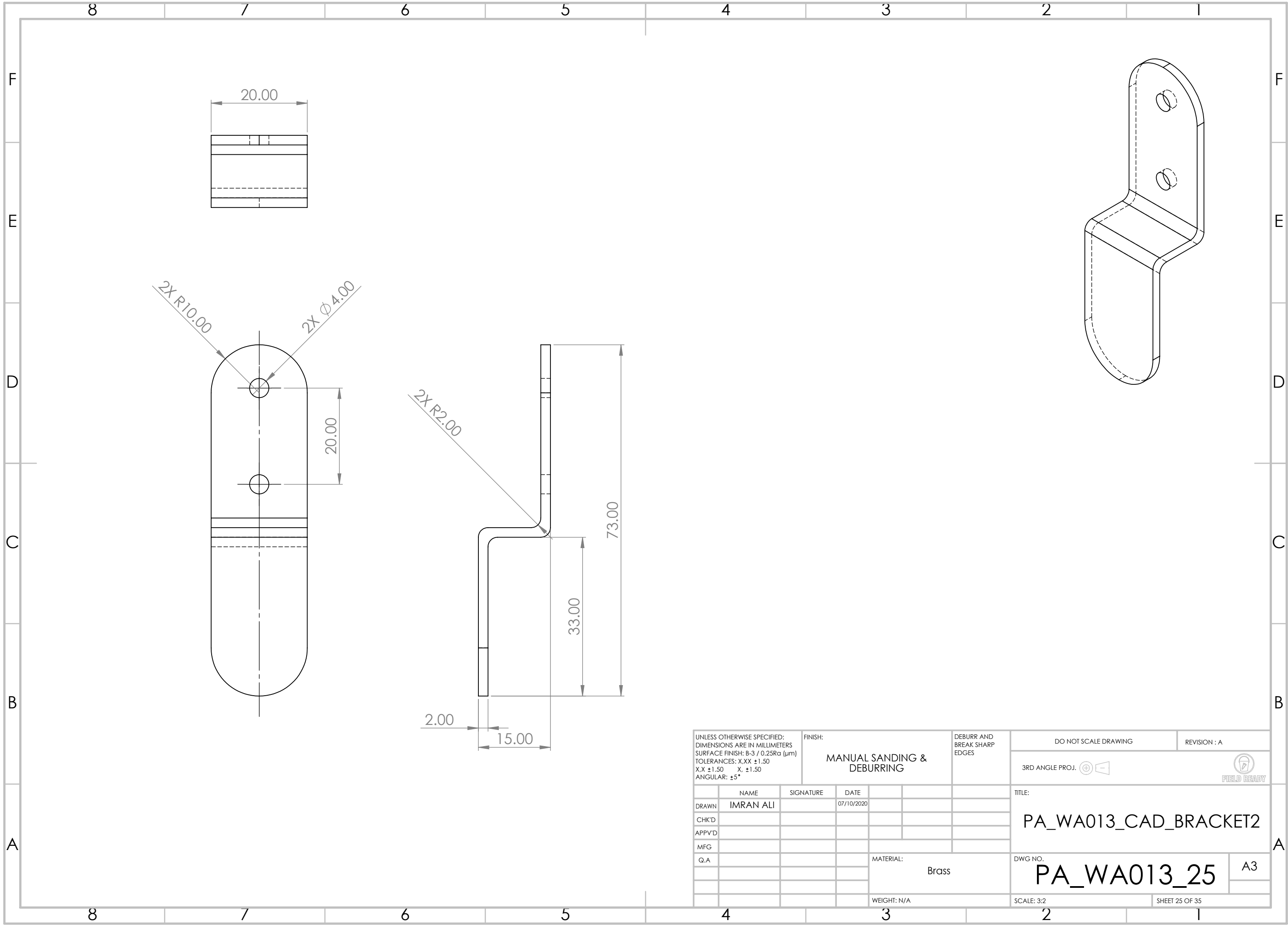




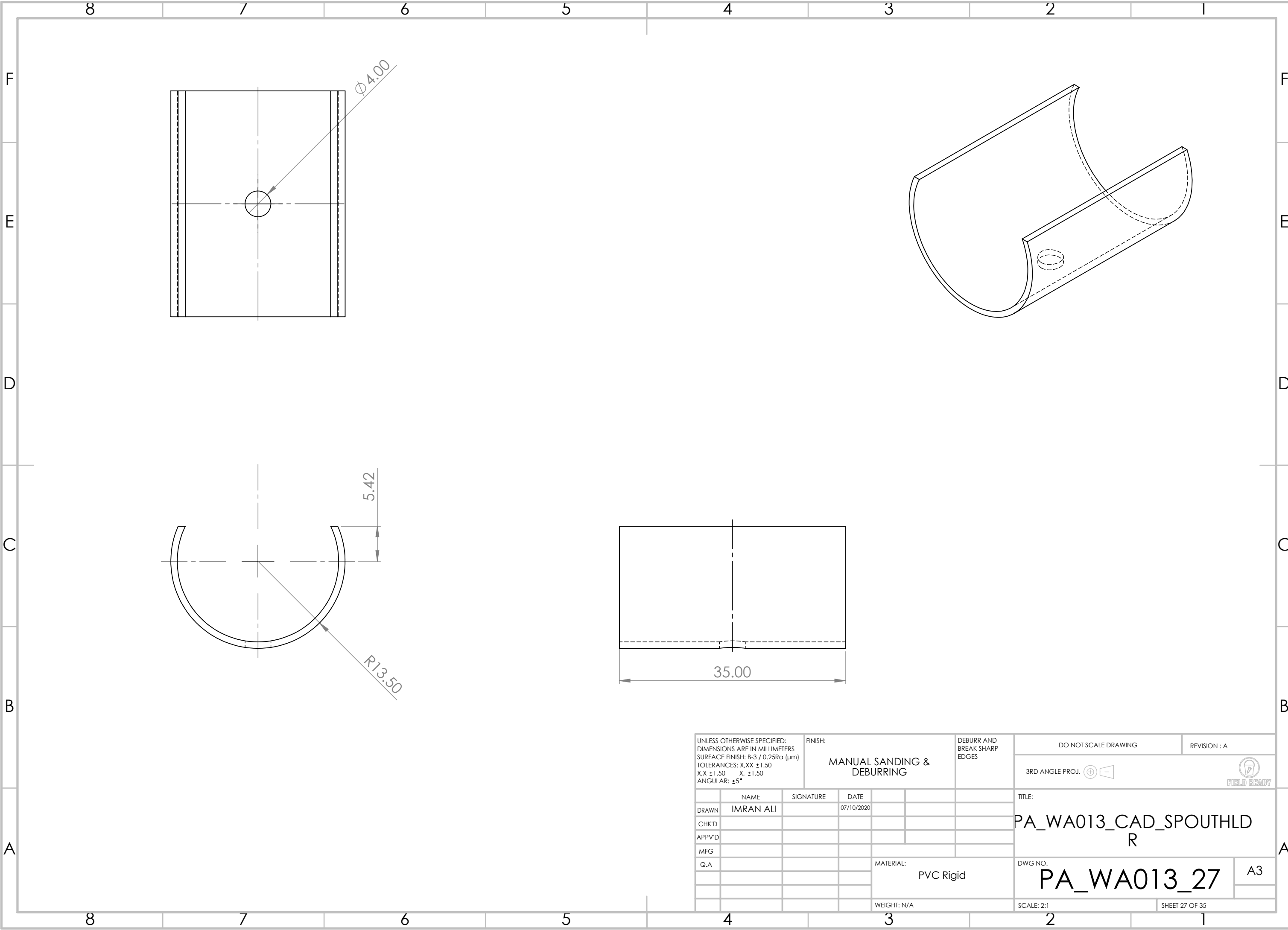
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X,XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°					FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A			
									3RD ANGLE PROJ.  					
									TITLE:					
DRAWN					NAME		SIGNATURE		DATE		PA_WA013_CAD_PIPEBSEC OMP2			
CHK'D									07/10/2020					
APPV'D														
MFG														
Q.A											DWG NO.		A3	
											PA_WA013_23			





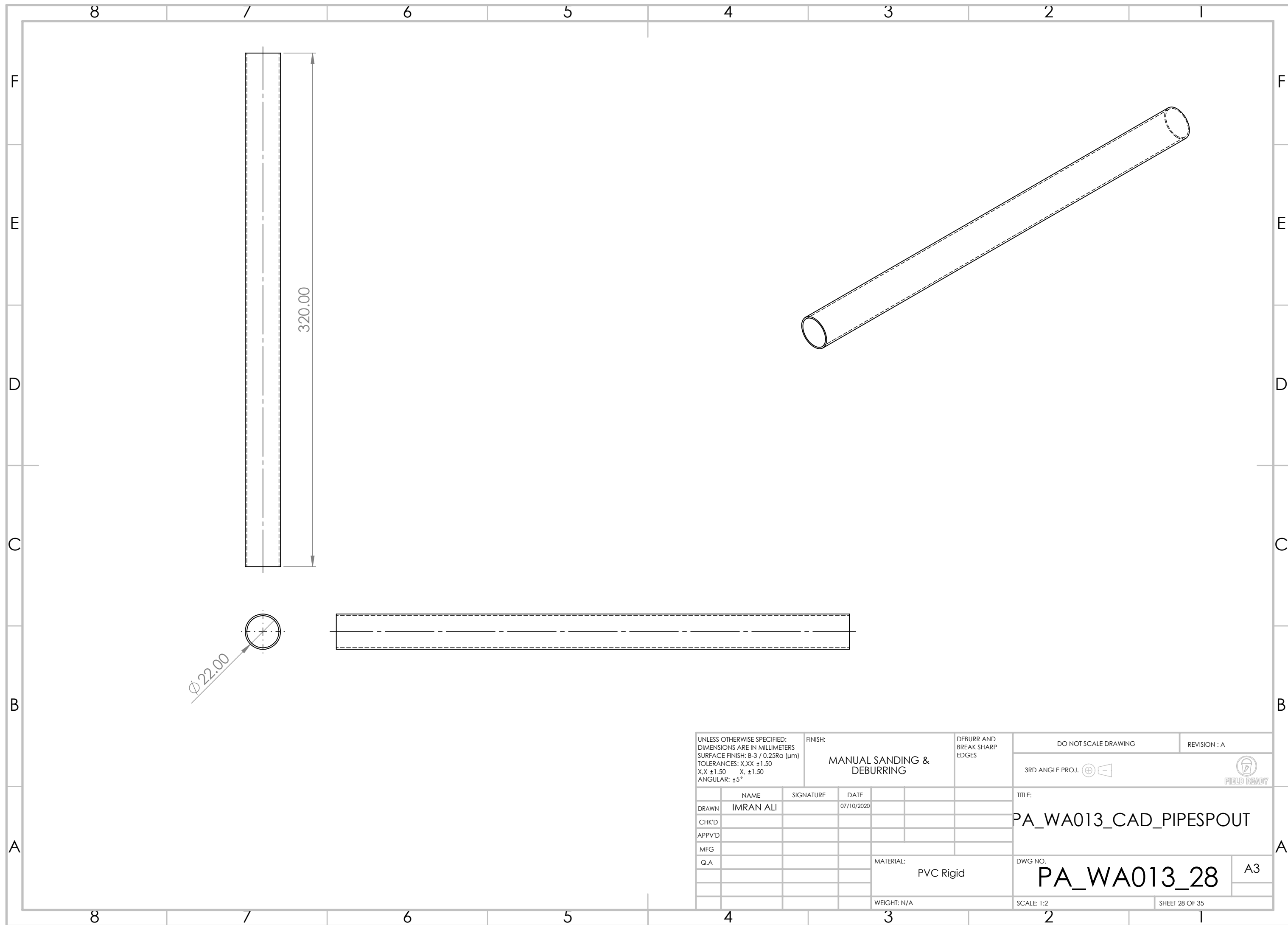
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION : A
							3RD ANGLE PROJ. 	
	NAME	SIGNATURE	DATE				TITLE: PA_WA013_CAD_PIPEBSEC OMP1	
DRAWN	IMRAN ALI		07/10/2020					
CHK'D							DWG NO. PA_WA013_24	
APPV'D								
MFG							SCALE: 2:3	
Q.A								
							SHEET 24 OF 35	
							WEIGHT: N/A	
							MATERIAL: Pine	
							A3	

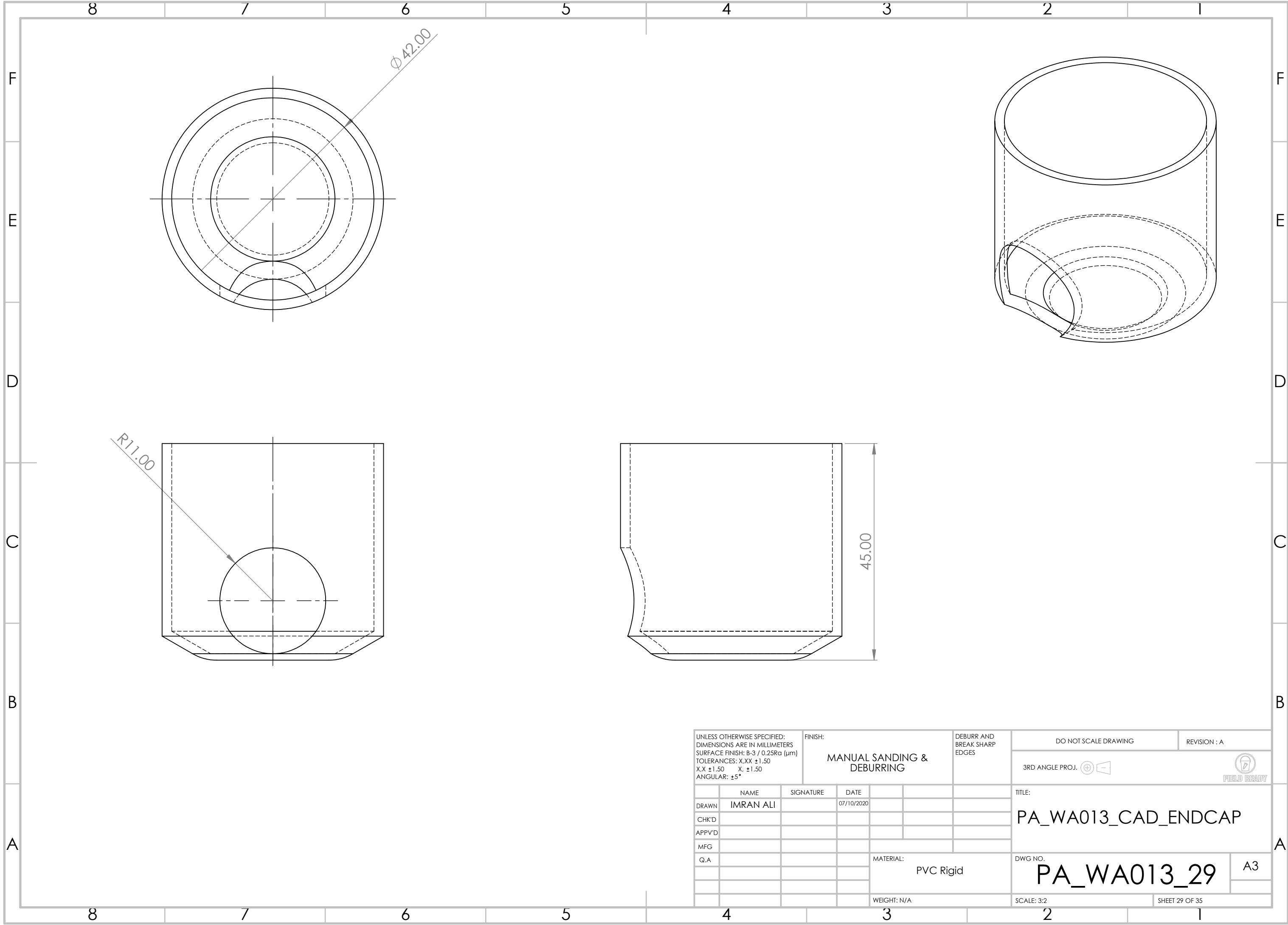


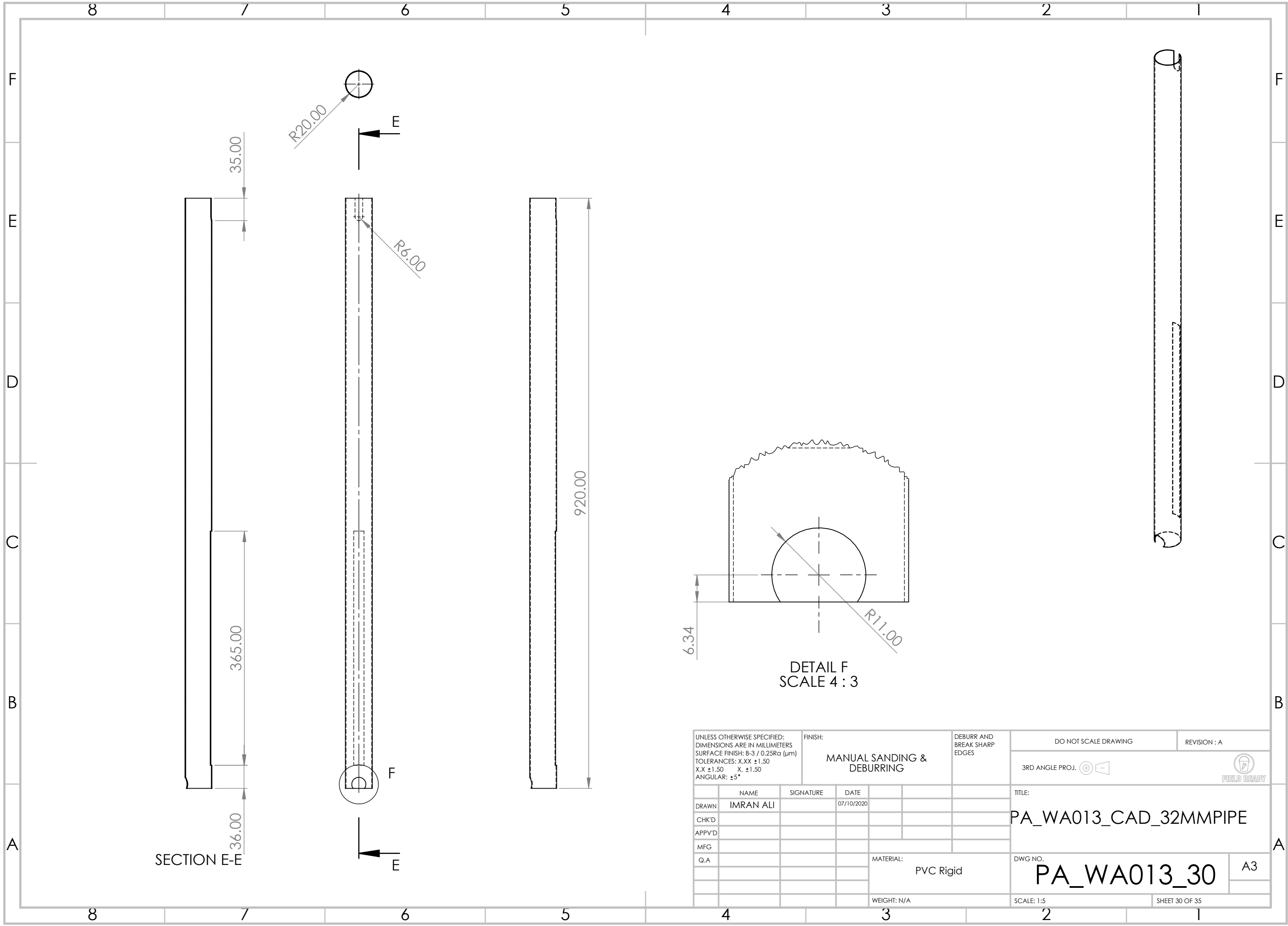
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION : A
								3RD ANGLE PROJ.	
	NAME	SIGNATURE	DATE					TITLE: PA_WA013_CAD_BRACKET2	
DRAWN	IMRAN ALI		07/10/2020						
CHK'D								DWG NO. PA_WA013_25	
APPV'D									
MFG								A3	
Q.A									
								SCALE: 3:2	
								SHEET 25 OF 35	
								WEIGHT: N/A	





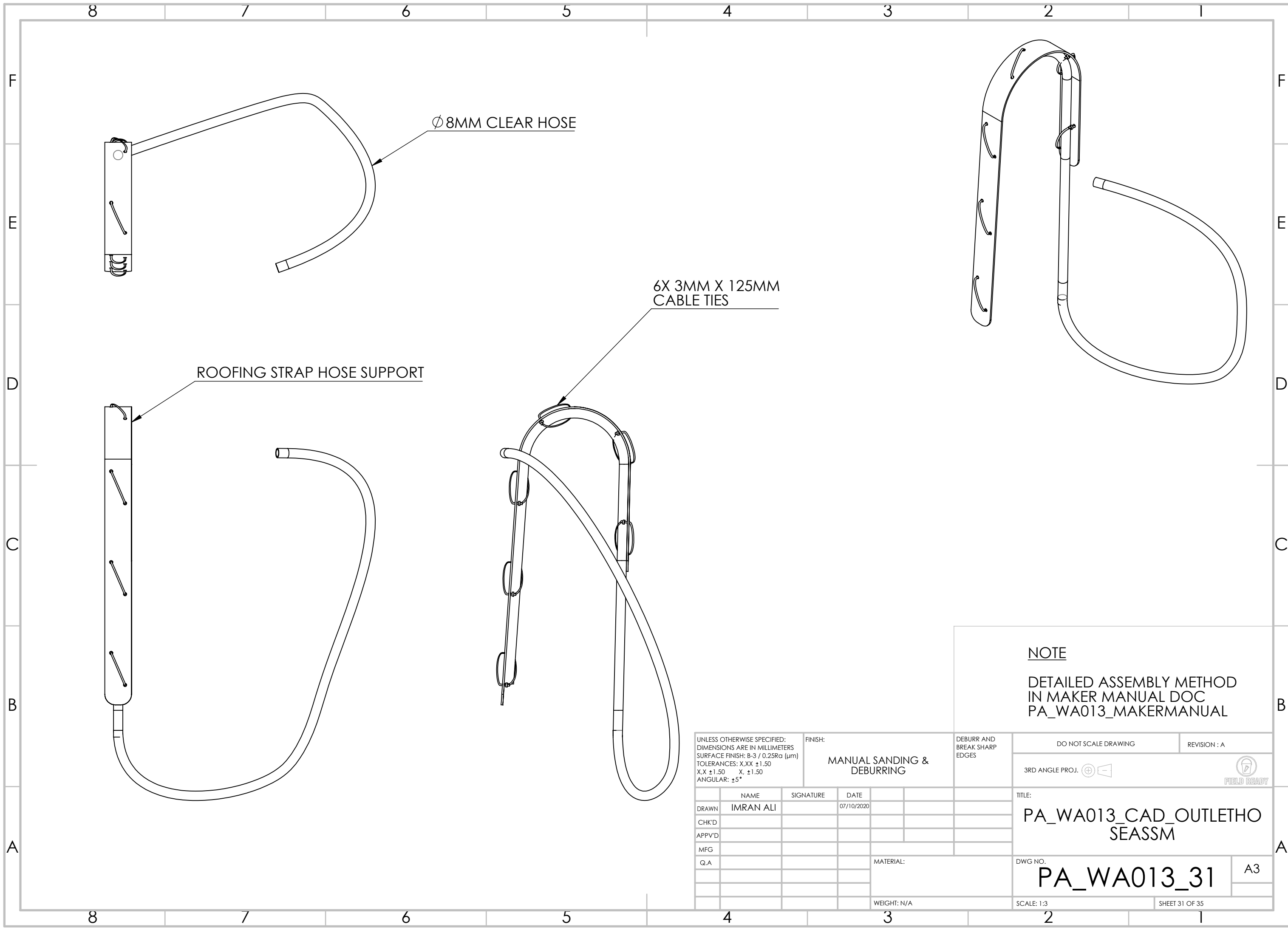
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION : A
							3RD ANGLE PROJ. 	 FIELD READY
	NAME	SIGNATURE	DATE				TITLE: PA_WA013_CAD_SPOUTHLD R	
DRAWN	IMRAN ALI		07/10/2020					
CHK'D							DWG NO. PA_WA013_27	
APPV'D								
MFG							SCALE: 2:1	
Q.A								
						MATERIAL: PVC Rigid	SHEET 27 OF 35	
						WEIGHT: N/A		









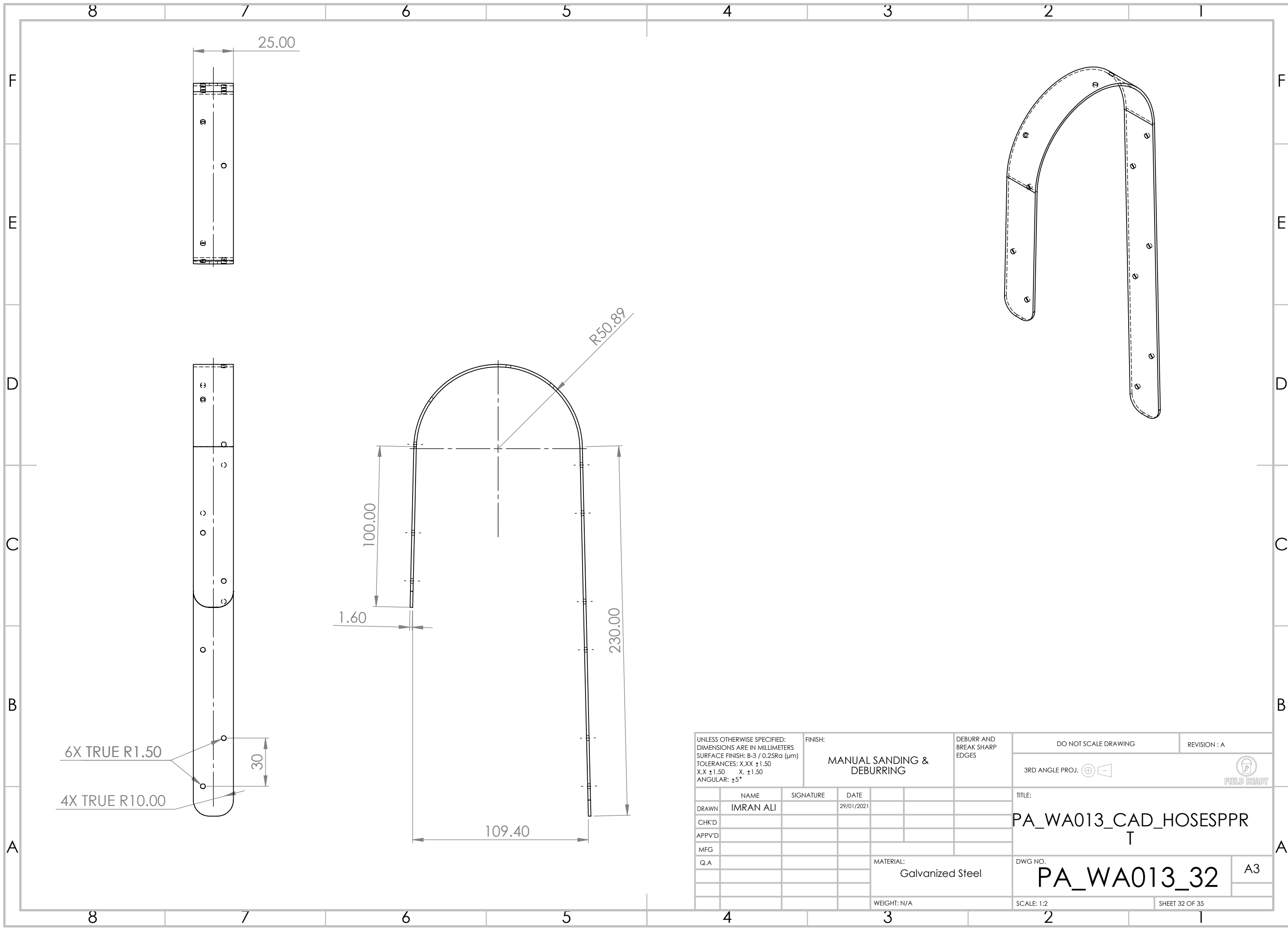
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X,XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
								3RD ANGLE PROJ.  			
DRAWN				NAME		SIGNATURE		DATE		TITLE:	
CHK'D				IMRAN ALI				07/10/2020		PA_WA013_CAD_32MMPIPE	
APPV'D											
MFG											
Q.A										PA_WA013_30	
										A3	
</											

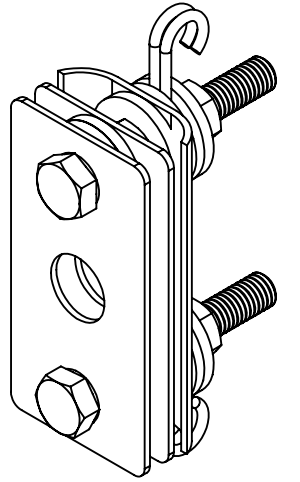
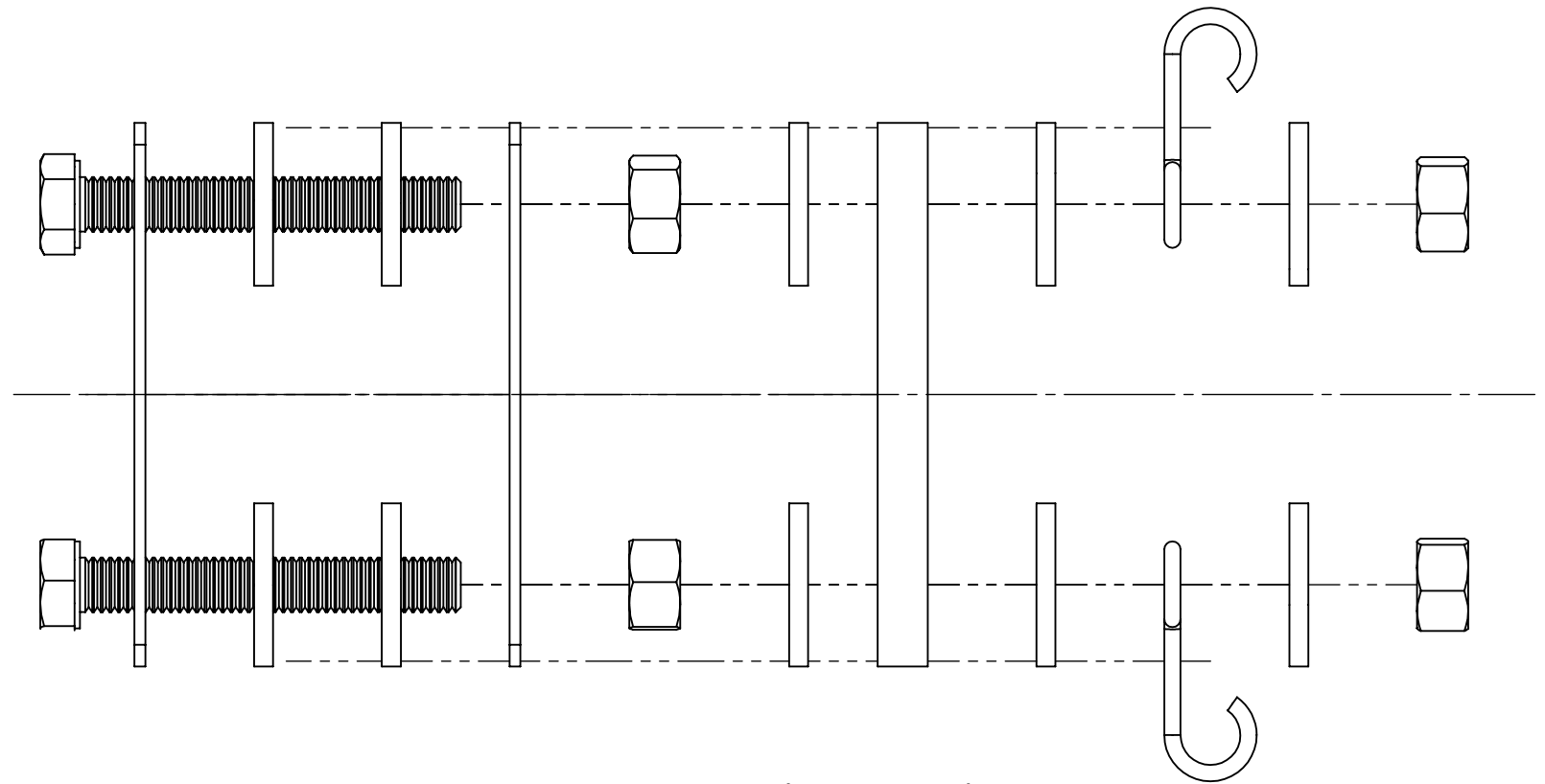
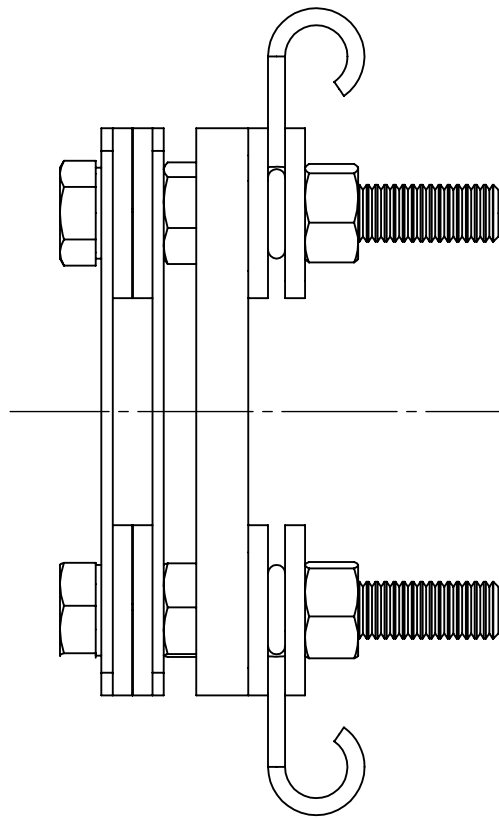
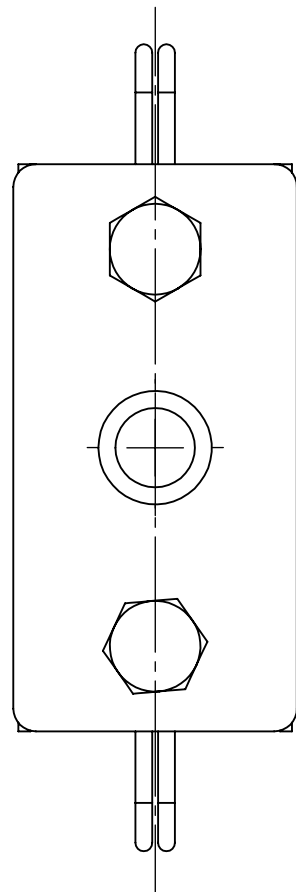
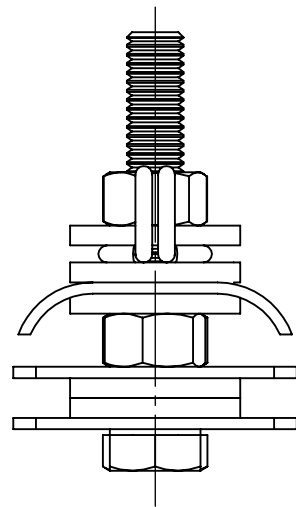


NOTE

DETAILED ASSEMBLY METHOD
IN MAKER MANUAL DOC
PA_WA013_MAKERMANUAL

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X. ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
							3RD ANGLE PROJ. 		 FIELD READY		
							TITLE:				
							PA_WA013_CAD_OUTLETHO SEASSM				
							DWG NO.		A3		
							PA_WA013_31				
							SCALE: 1:3		SHEET 31 OF 35		






SCALE: 1:1

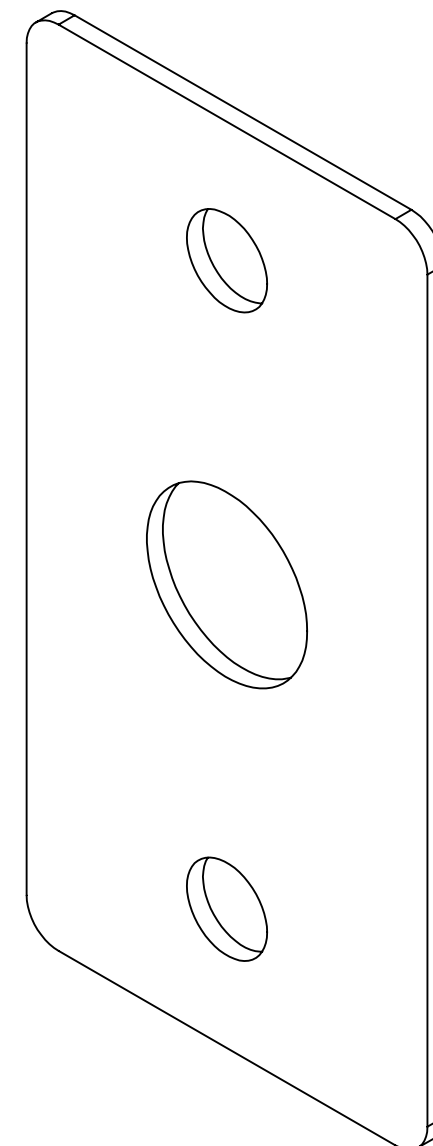
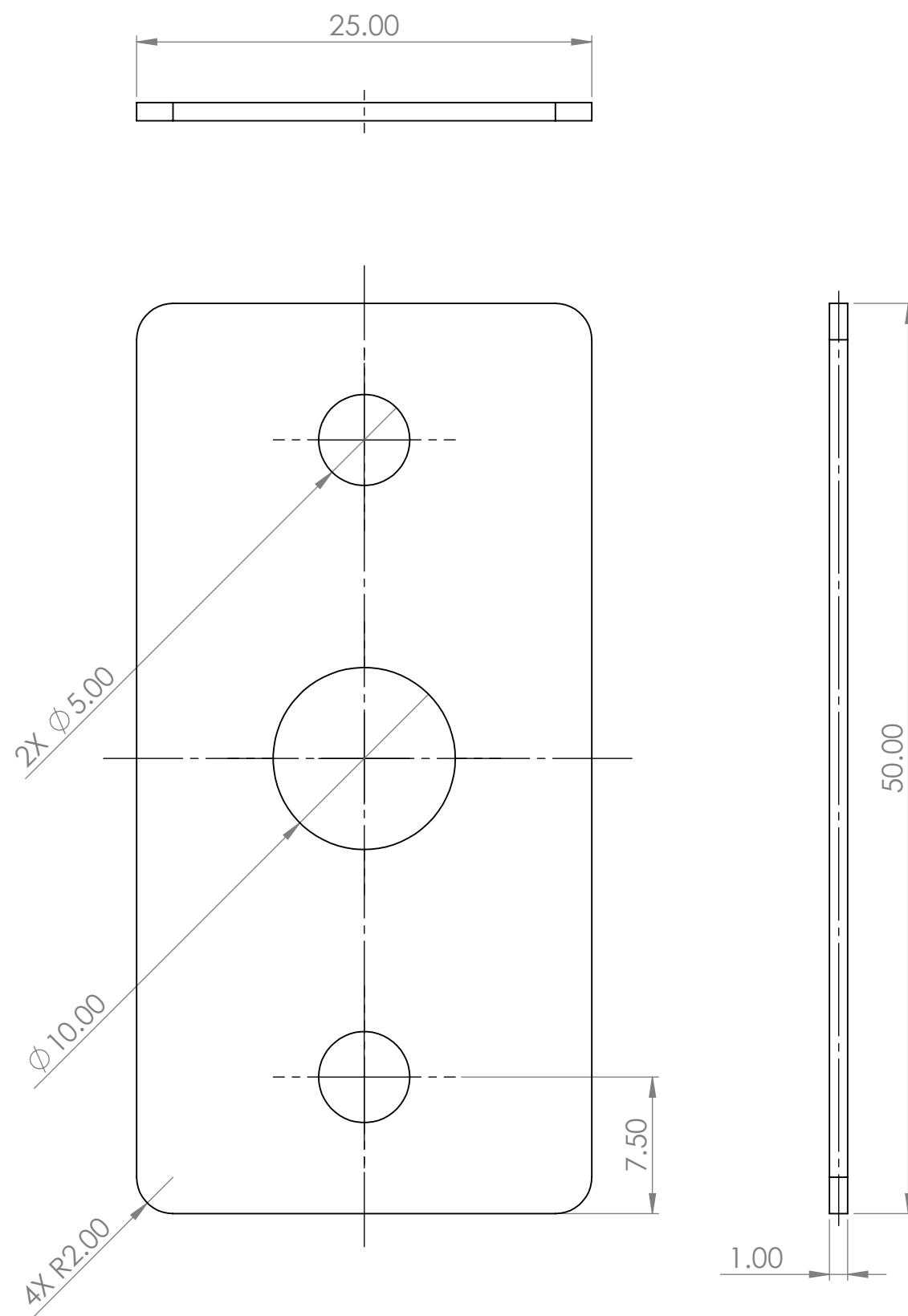
RIGHT VIEW (EXPLODED)



NOTE

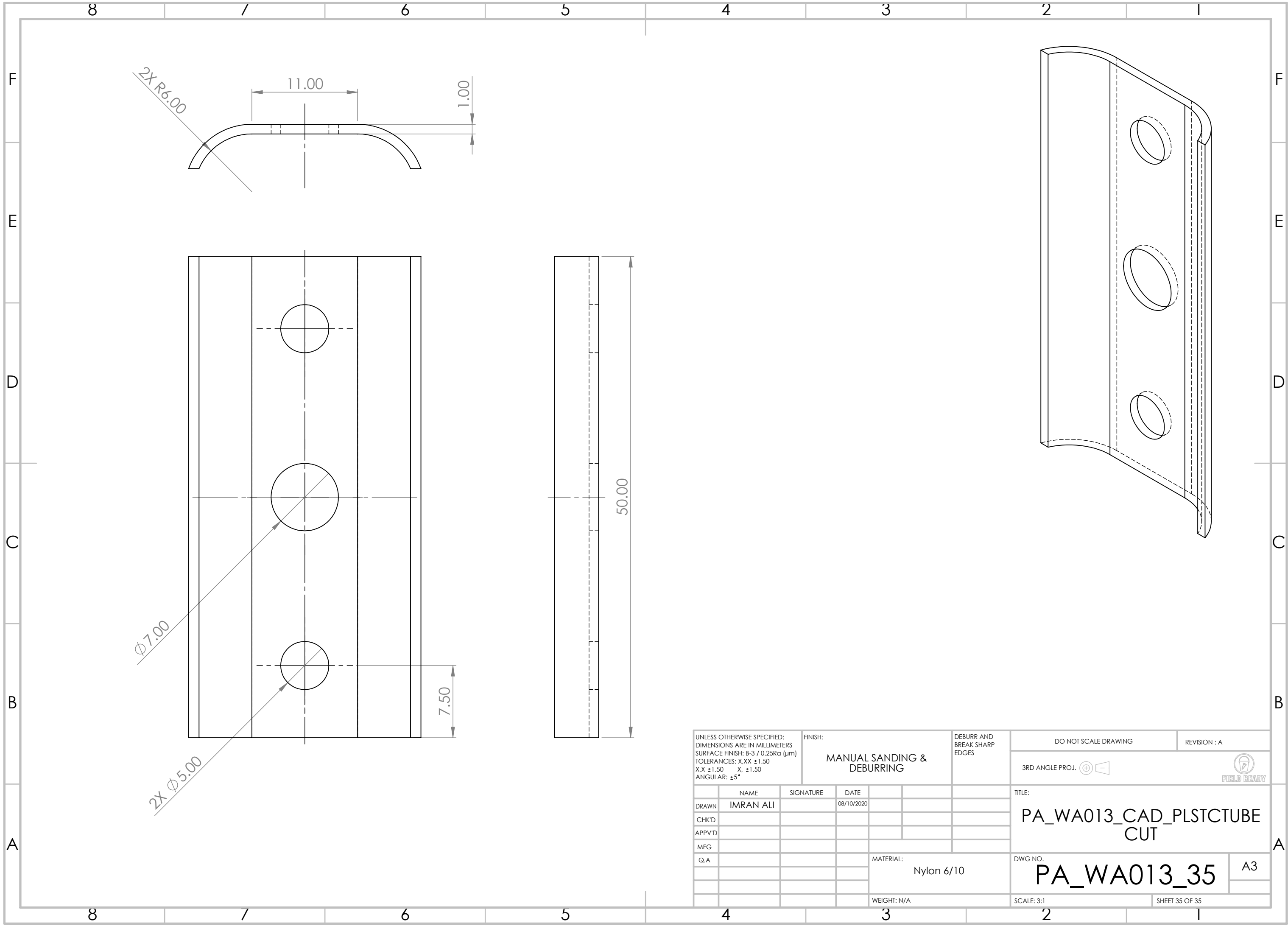
DETAILED ASSEMBLY METHOD
IN MAKER MANUAL DOC
PA_WA013_MAKERMANUAL



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X.XX ±1.50 X.X ±1.50 X, ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION : A
DRAWN CHK'D APPV'D MFG Q.A				NAME IMRAN ALI	SIGNATURE	DATE 08/10/2020	3RD ANGLE PROJ. 	
							TITLE: PA_WA013_CAD_SLIDERASS M	
							DWG NO. PA_WA013_33	A3
							SCALE: 3:2	SHEET 33 OF 35

WEIGHT: N/A



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X,XX ±1.50 X,X ±1.50 X, ±1.50 ANGULAR: ±5°						FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A	
										3RD ANGLE PROJ.   FIELD READY			
		NAME		SIGNATURE		DATE						TITLE:	
DRAWN		IMRAN ALI				08/10/2020						PA_WA013_CAD_SLIDERBODY	
CHK'D													
APPV'D													
MFG													
Q.A								MATERIAL:		DWG NO.		PA_WA013_34 <div>A3</div>	
						WEIGHT: N/A				SCALE: 3:1		SHEET 34 OF 35	



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: B-3 / 0.25Ra (µm) TOLERANCES: X,XX ±1.50 X.X ±1.50 X. ±1.50 ANGULAR: ±5°				FINISH: MANUAL SANDING & DEBURRING		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION : A		
								3RD ANGLE PROJ. 				 FIELD READY
	NAME		SIGNATURE		DATE						TITLE: PA_WA013_CAD_PLSTCTUBE CUT	
DRAWN	IMRAN ALI				08/10/2020							
CHK'D											DWG NO. PA_WA013_35	
APPV'D												
MFG											SCALE: 3:1	
Q.A												
											SHEET 35 OF 35	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	
											A3	